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Profession Manufacturing
Plastic & Packaging
& Printing Machine Etc.

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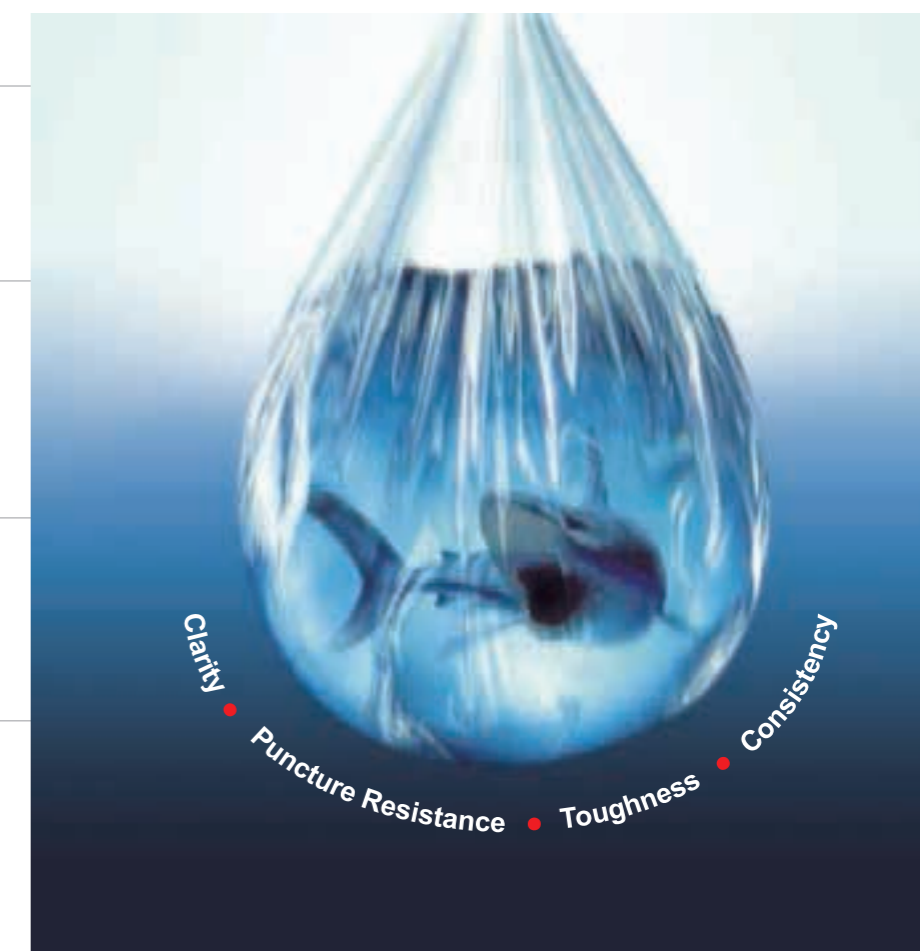
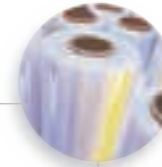
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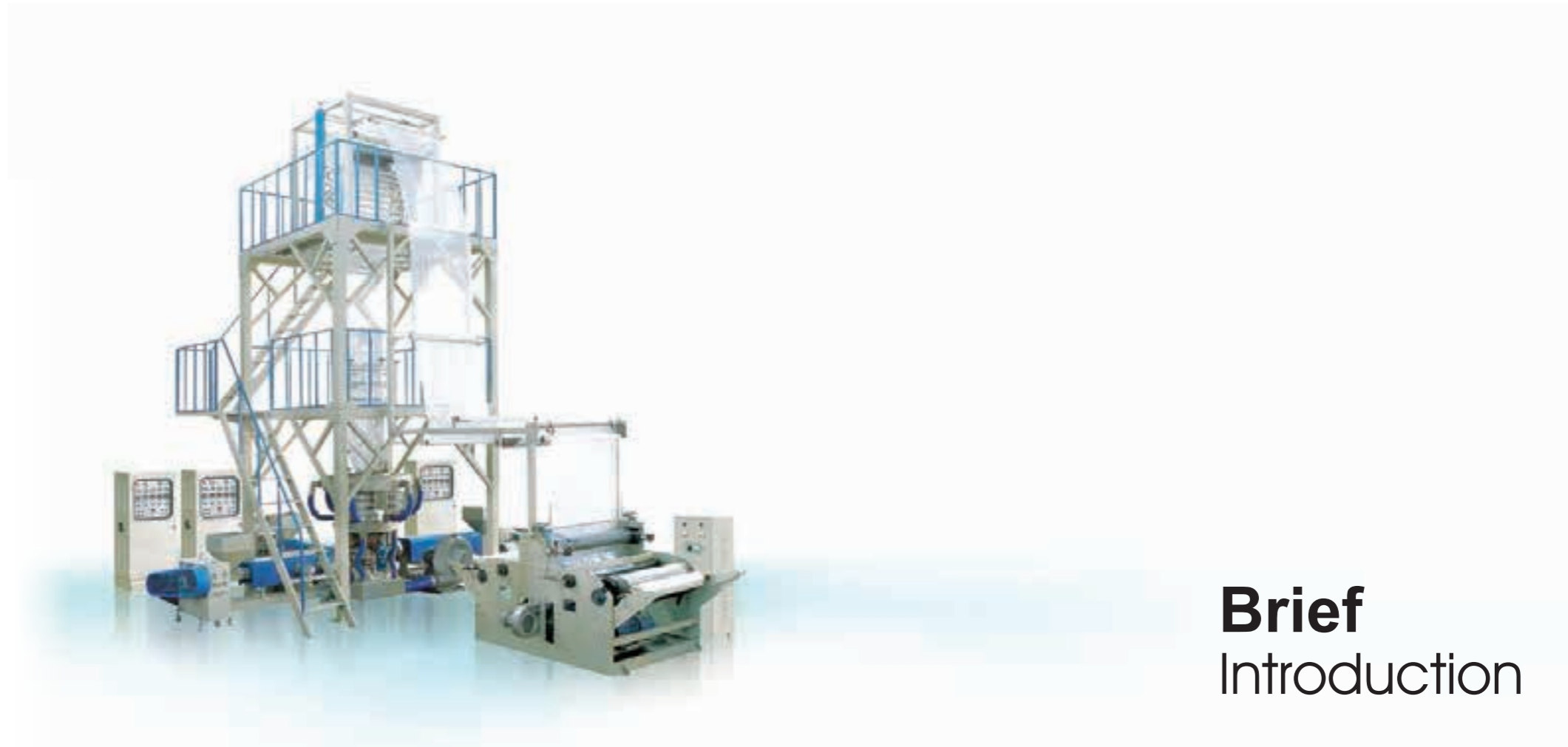
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Brief Introduction

瑞安市长荣（王邦）机械有限公司是一家集科研、制造、销售、服务于一体的专业塑料公司。自成立以来，公司一直坚持『以市场为导向，以质量为生命，靠创新求发展』的宗旨。

本公司主要生产吹膜机、印刷机、制袋机、缠绕膜机、聚乙烯气泡膜机组、造粒机、分条机、管子机等系列塑料机械。我司产品畅销全各地，而且远销东南亚、中东、非洲、欧洲和北美洲等国家和地区。



Kingdom Machine Co.,Ltd. is a professional plastic company of integrity of research, manufacture, distribution and service. since its foundation, we always insist on the policy of *"market-oriented, quality as life, and developing through innovation"*.

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We are the leading manufacturer for making film blowing machine, bag making machine, printing machine, PE air bubble film machine, stretch film machine, recycle machine, slitting machine, laminating film machine, etc. Our machines are well favoured by customers due to easy operation, perfect performance, easy maintenance good & prompt after-sale service, most of our products exported to south-east asia, middle-east, africa, Europe etc.





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- 04** Three-layer Co-extrusion Rotary Die Film Blowing Machine
三层共挤旋转机头吹膜复合机组
3SJ-G1000、1200、1500
- 05** High Speed Film Blowing Machine Set
高速吹膜机组
SJ-C75、90、105、120
- 06** High-speed Film Blowing Machine
高速吹膜机
SJ-A50H、A55H、A60H、A65H
- 07** Rotary Die-head Film Blowing Machine (PE Heat-shrink film Blowing Machine)
升降旋转机头吹膜机(PE热收缩膜吹膜机)
SJ-B50、55、60、65-1
- 08** PE High & low-pressure Blowing Film Machine
高低压超薄吹膜机
SJ-A50、55、60、65-1
- 09** Film Blowing Gravure Printing Connect-line Set
吹膜凹版印刷连线机组
SJ50-ASY2600、SJ55-ASY2800、SJ60-ASY21000
- 10** Double Color Film Blowing Machine
双色彩条吹膜机
SJ-45x2、50x2、55x2
- 11** Double-head Film Blowing Machine
双机头吹膜机组
SJ65-FM600、SJ70-FM700、SJ75-FM800
- 12** PP Film Blowing Machine
广式聚丙烯吹膜机
PP-F55、60、70
- 13** Single-layer Stretch Film Machine
单层缠绕膜机组
KD-500x1、1000x1
- 14** Double-layer Co-extrusion Stretch Film Machine
双层共挤缠绕膜机组
KD-500X2、1000X2
- 15** Automatic Stretch Film Rewinding Machine
全自动缠绕膜复卷机
KDRW-500A/600A/700A
- 16** The Compound Polyethylene Bubble Film Making Machine
聚乙烯复合气泡(垫)膜机组
KDPEG-1000-2000
- 17** PE Bubble Film Making Machine
聚乙烯气垫膜机组
KDPE-1000-2500
- 18** Flexographic Printing Machine
柔性凸版印刷机
YT-2600/2800/21000
YT-4600/4800/41000
YT-6600/6800/61000
- 19** High-speed Computer Gravure Printing Machine
高速电脑凹版印刷机
KDASY-600、800、1000
- 20** Dry Laminating Machines
干法复合机
BGF-600、800、1000
- 21** Six Lines High Speed Bag Making Machine(Computer control)
电脑六道高速制袋机
SHXJ-D1000、1200、1500
- 22** Ribbon-through continuous-rolling Bag Making Machine
穿带连卷制袋机
RLD-900/1000/1100
- 23** Full Automatic High Speed T-shirt Bag Making Machine
全自动高速制袋机
KDHS-450 x 2/KDSS-450 x 2
- 24** Computer Heat-sealing & Heat-cutting Bag-making Machine (double lines, one photocell)
电脑热封热切制袋机(双道)
DFR-500、600、700
- 25** Fully Automatic Plastic Handle Bag Making Machine (four functions)
全自动塑胶手提袋制袋机(一机四用)
RJHQ-800
- 26** Automatic Non-woven Fabrics Bag Making Machine
全自动无纺布制袋机
SHXJ-F500、700、800
- 27** Double lines or Four lines bottom-sealing machine (with one photocell)
上下双道/四道冷切底封制袋机(单光电跟踪)
SHXJ-A600/700/800/900/1000/1200
SHXJ-B600/700/800/900/1000/1200
- 28** Computer Control High-speed Vest Rolling Bag-making Machine (Double layer)
电脑控制高速连卷背心袋制袋机(双道)
KDB-500、600、800
- 29** Computer Heat-Cutting Bag-Making Machine
电脑热切制袋机
RQL-600、800、1000
- 30** Computer-controlled Multifunctional Bottom-sealing Machine
电脑控制多功能底封机
FD-350、600
- 31** Vertical Automatic Slitting & Rewinding Machine
立式自动分条机
LFQ-A700、1100、1300
- 32** Wind-cooling Hot-cutting plastic Recycling Compounding Machine
风冷热切再生塑料造粒机
KD-A100、110、120
- 33** Waste Plastics Recycling Machine
再生塑料造粒机
KD-C100、110、120
- 34** Zip Film Blowing Machine (Zip Lock Bag)
自封袋夹链吹膜机
ZIP-55,ZIP -65
- 35** Plastic Grinding Milling Granulator
塑料混炼造粒机
HQ-150、300
- 36** High-speed (Three-servo) Three-side Sealing Zipper Standing Bag-making Machine
高速(三伺服)三边封拉链站立制袋机
HDL-500、600
- 37** Soft Handle Sealing Machine
手提袋软手把烫合机
KDH-600
- 38** Drink Straw Making Machine(1 Color)
吸管挤出机(单色)
KD-11
- 39** Single Pcs Straw Packing Machine
单支吸管包装机
KD-31
- 40** Auto Roller Changer&rewinder
自动换卷收卷机
- 41** Double Air Vent Air Ring
双风口风环
- 42** High-Speed Net Changer
快速换网器
- 43** Digital Corona Treater
数码电晕处理机
- 44** High-Strength Hard Tooth Surface Reduction Gearbox
高强度硬齿面减速箱
- 45** Mixer
混色机
- 46** Dry Hopper
干燥机
- 47** Auto Loader
自动吸料机
- 48** Panasonic Servo Motor,Driver
松下伺服电机,驱动器
- 49** Chiller
冷水机
- 50** Waster Film Online
边料机
- 51** Hydraulic Filter Changer
液压换网器
- 52** Plastic Recycling Machine
塑料再生造粒机
KD-B100、110、120
- 53** High-speed Recycling Machine
高速塑料再生造粒机
KD-D135/110、115/90
- 54** Zip Lock Bag Making Machine (Side Sealing)
自封袋制袋机
ZIP-500,ZIP -600
- 55** Hydraulic Punching Machine
液压摇臂式截料机
X625
- 56** Punching Machine
截料机
X525
- 57** Plastic Grind Machine
塑料粉碎机
F-1、3、5、6
- 58** Hem Rewinding Machine
折边收卷机
ZB-1200、1800
- 59** High Speed&Auto Slicer
高速自动切断机
QD-350、600C
- 60** Flexo Plate Making Machine
柔性晒版机
KDFP-400、600、800
- 61** Film Crusher
薄膜废料粉碎机
KDFC-60

Three-layer Co-extrusion Rotary Die Film Blowing Machine

三层共挤旋转机头吹膜复合机组 3SJ-G1000、1200、1500

FEATURE:

1. Die head is layer type spiral mandrel, continuous 360° rotation.
2. Screen pack changer design is reliable, safe in operation and change the filter screen easier.
3. Various functional parts may be installed to the lines, such as length counting device, vertical cutting device, cooling water row pipe, film spreading roller, scrap collecting device.

USE:

The lines are designed developed by our company according to market need, they reach the advanced levels in the 90s, come up with analogous lines in home. It is optimum designed on the grounds of preference of analogous lines in foreign and home. The lines can be blown continuously LDPE, HDPE, LLDPE, MLDPE, PA packing film with folding film width 800/1500mm, thickness 0.08mm film has good insulation, for instance holding temperature, antihumid, antibreeze, anti-rain, anti-rost, insulation oxygen, oil resistive, and so used for light and heavy-duty packaging, for example fresh fruits, meat-feeding, salt vegetables, fresh milk, drink.

特点:

- 1、机头采用分层式螺旋芯棒型可360度连续旋转。
- 2、快速换网装置结构合理，易于更换过滤网，使用可靠。
- 3、机组配备各种功能部件：记长装置、纵切装置、冷却水排，展平辊、收边装置等

用途:

三层塑料共挤吹塑复合膜机组是我厂根据市场需要而研制的，在设计结构上吸收了国内外同类产品先进水平。它用平挤上吹法可连续吹制折幅宽度为800/1500毫米，厚度为0.08毫米的各种 LDPE、HDPE、LLDPE、MLLDPE、PA 包装膜。这种膜由于其阻隔性好、保温、防湿、防雨、防风、防霜冻、隔氧、耐油，因此可广泛用于轻重包装，如各种鲜果、肉食品、酱菜、鲜牛奶，液体饮料等。



选择性配件
Optional Equipment



HYDRAULIC NET CHANGER



OPTIONAL EQUIPMENT 选择性配件

- | | | | | | | |
|----------------|--------------------|------------------|------------------------|--------------|----------------|-------------------|
| 1) Auto Loader | 2) Rotary Die-head | 3) Double Winder | 4) Double-lip Air Ring | 5) Air Shaft | 6) Up And Down | 7) Corona Treater |
| 1) 自动吸料机 | 2) 旋转模头 | 3) 双工位收卷 | 4) 双风口风环 | 5) 气胀轴 | 6) 自动升降 | 7) 表面处理 |

主要技术参数 Main Technical Variables:

型号	Model	3SJ-G1000	3SJ-G1200	3SJ-G1500
螺杆直径	Screw Diameter	φ55×2 φ60×1	φ60×2 φ65×1	φ65×2 φ70×1
螺杆长径比	Screw Ratio L/D	28: 1	28: 1	28: 1
螺杆转速	Screw Speed	15-150r/min	15-150r/min	15-150r/min
主电机功率	Main Motor Power	15Kw×2 18.5Kw×1	18.5Kw×2 22Kw×1	22Kw×2 30Kw×1
单台挤出机产量	Extrusion Output(Single)	50kg/h	80kg/h	100kg/h
模口规格	Range of Die	φ150 φ200	φ200 φ250×1	φ250 φ300×1
薄膜厚度单面	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
薄膜最大折径	Max. Folding Width of Film	1000mm	1200mm	1500mm
电器总容量	Electric Total Capacity	76Kw	88Kw	102Kw
外形尺寸	Overall Dimension	6600×4100×5000mm	6800×4300×6000mm	7000×4800×7500mm
机器重量	Weight of Machine	4T	5T	6T

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

High Speed Film Blowing Machine Set

高速吹膜机组 SJ-C75、90、105、120

FEATURE:

It is used for blowing high-low pressure polyethylene, which has been widely used for producing laminating film, packing film, agricultural covering film, bag or film for textile and clothing and other packing material. The main motor adopts frequency control of motor speed to improve the speed regulating stability of main motor and save electricity by 30%. The screw and material barrel adopt 38 chrome- molybdenum aluminum which has been nitrogen treated and the traction frame adopts lifting type. No matter what size the film is, big or small, it can achieve the best effect of cooling.

特点:

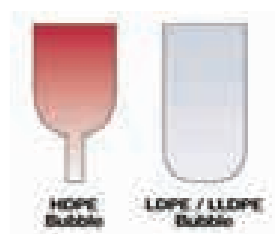
用于吹制高低压聚乙烯，产品广泛用于复合膜，包装膜，农业复盖膜，纺织品，服装袋或膜等包装；主电机采用变频调速，增加了主机调速的稳定性，并可节电30%，螺杆料筒采用38铬铝铝，经氮化处理，牵引机架采用升降式，不管吹大、小规格薄膜均能使其冷却效果达到最佳；



选择性配件
Optional Equipment



HYDRAULIC NET CHANGER



OPTIONAL EQUIPMENT 选择性配件

- | | | | | | | |
|----------------|--------------------|------------------|------------------------|--------------|----------------|-------------------|
| 1) Auto Loader | 2) Rotary Die-head | 3) Double Winder | 4) Double-lip Air Ring | 5) Air Shaft | 6) Up And Down | 7) Corona Treater |
| 1) 自动吸料机 | 2) 旋转模头 | 3) 双工位收卷 | 4) 双风口风环 | 5) 气胀轴 | 6) 自动升降 | 7) 表面处理 |

主要技术参数 Main Technical Variables:

型号	Model	SJ-C75	SJ-C90	SJ-C105	SJ-C120
螺杆直径	Screw Diameter	75mm	90mm	105mm	120mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1	28:1
螺杆转速	Screw Speed	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主电机功率	Power of Main Motor	30-37Kw	37-45Kw	54-70Kw	70-90Kw
最大挤出量	Main Output	120kg/h	160kg/h	190kg/h	220kg/h
薄膜最大折径	Max. Folding Width of Film	1500mm	2000mm	2500mm	3000mm
薄膜单面厚度	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
总功率	Total Power	46Kw	60Kw	78Kw	95Kw
机器重量	Weight of Machine	4T	8T	10T	12T
外形尺寸	Overall Dimensions	5200×2800×6000mm	6200×3400×8000mm	6200×4000×9000mm	6800×4500×10000mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

High-speed Film Blowing Machine

高速吹膜机

SJ-A50H/A55H/A60H/A65H

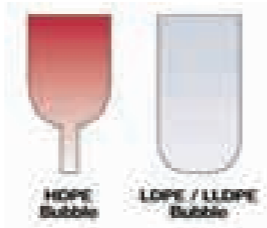


FEATURE:

It is used to blowing polyethylene LDPE/HDPE, which has been widely used to produce film for packing film, clothing bag, rubbish bag and T-shirt bag, etc. The main motor adopts frequency control of motor speed to improve the speed regulating stability of main motor and save electricity by 30%. The screw and barrel adopt 38 chrome-molybdenum aluminum which has been nitrogen treated and the traction frame adopts lifting type. No matter what size the film is big or small, it can achieve the best effect of cooling.

特点:

本机用于吹高低压聚乙烯, 产品广泛用于生产包装膜, 服装袋, 垃圾袋, 背心袋等; 主电机采用变频调速, 增加了主机调速的稳定性, 并可节电30%, 螺杆料筒采用38铬钼铝, 经氮化处理, 牵引机架采用升降式, 不管吹大、小规格薄膜均能使其冷却效果达到最佳。



OPTIONAL EQUIPMENT 选择性配件

- | | | | |
|--|----------------------------|------------------------------|--------------------------|
| 1) 自动升降 Up And Down | 4) 气胀轴 Air Shaft | 7) 快换网装置 Fast Net Changer | 10) 表面处理 Corona Treater |
| 2) 压花辊 Embossing Roller | 5) 旋转模头 Die Rotary Device | 8) 双风口风环 Double-lip Air Ring | 11) 空气压缩机 Air Compressor |
| 3) 铸铝加热圈 Casting Aluminum Screw Heater | 6) 双收卷 Double Sides Winder | 9) 自动吸料机 Auto Loader | |

主要技术参数 Main Technical Variables:

型号	Model	SJ-A50H	SJ-A55H	SJ-A60H	SJ-A65H
螺杆直径	Diameter of screw	φ 50	φ 55	φ 60	φ 65
薄膜折径	Reduced diameter of film(mm)	300-600	400-800	500-1000	500-1200
薄膜单面厚度	Single-face Thickness of film(mm)	0.01-0.1	0.01-0.1	0.01-0.1	0.01-0.1
最大挤出量	Max.Extrusion(Kg/h)	35-50	40-70	60-100	80-120
长径比	L/D	30:1	30:1	30:1	30:1
主电机功率	Power of main moto(kw)	15	18.5	30	37
牵引电机功率	Power of Tracion main moto(kw)	1.5	1.5	1.5	1.5
最大线速度	Max. Line Speed (m/min)	100	100	100	100
加热功率	Heating Power(kw)	11	13	19	25
外形尺寸	Outline diameter(L x W x H) (mm)	6000 x 1600 x 4000	6500 x 2200 x 4700	7000 x 2500 x 5250	7000 x 2700 x 5500
机器重量	Weight(T)	2.0T	2.5T	3.5T	3.5T

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

Rotary Die-head Film Blowing Machine

LLDPE Heat Shrink Film Blowing Machine

升降旋转机头吹膜机(PE热收缩膜吹膜机)

SJ-B50、55、60、65-I



FEATURE:

It is used for blowing high & low pressure polyethylene, which has been widely used for producing laminating film, packing film, agricultural covering film, bag or film for textile and clothing and other packing material. The main motor adopts frequency control of motor speed to improve the speed regulating stability of main motor and save electricity by 30%. The screw and material barrel adopt 38 chrome-molybdenum aluminum which has been nitrogen treated and the traction frame adopts lifting type. No matter what size the film is big or small, it can achieve the best effect of cooling.

特点:

用于吹制高低压聚乙烯, 产品广泛用于复合膜, 包装膜, 农业复盖膜, 纺织品, 服装袋或膜等包装; 主电机采用变频调速, 增加了主机调速的稳定性, 并可节电30%, 螺杆料筒采用38铬钼铝, 经氮化处理, 牵引机架采用升降式, 不管吹大、小规格薄膜均能使其冷却效果达到最佳;



OPTIONAL EQUIPMENT 选择性配件

- | | | | | | | | |
|----------------|---------------------|-------------------|-------------------|---------------------|----------------|------------------------|--------------|
| 1) Auto Loader | 2) Embossing Roller | 3) Corona Treater | 4) Air Compressor | 5) Fast Net Changer | 6) Up And Down | 7) Double-lip Air Ring | 8) Air Shaft |
| 1) 自动吸料机 | 2) 压花轮 | 3) 表面处理 | 4) 空气压缩机 | 5) 快速换网装置 | 6) 自动升降 | 7) 双风口风环 | 8) 气胀轴 |

主要技术参数 Main Technical Variables:

型号	Model	SJ-B50	SJ-B55	SJ-B60	SJ-B65-1
螺杆直径	Screw Diameter	50mm	55mm	60mm	65mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1	28:1
螺杆转速	Screw Speed	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主机功率	Power of Main Motor	11Kw	15Kw	15-18.5Kw	18.5-22Kw
最大挤出量	Max Output	35kg/h	50kg/h	65kg/h	80kg/h
薄膜最大折径	Max. Folding Width of Film	600mm	800mm	1000mm	1200mm
薄膜单面厚度	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
总功率	Total Power	22Kw	26Kw	30Kw	36Kw
机器重量	Weight of Machine	2T	2.3T	2.6T	3T
外形尺寸	Overall Dimensions	4000 x 1800 x 3600mm	4200 x 2000 x 4000mm	4600 x 2300 x 4200mm	4800 x 2500 x 4500mm

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

PE High & low-pressure Blowing Film Machine

高低压超薄吹膜机

SJ-A50、55、60、65-I



FEATURE:

The Screw & Barrel of extruder are made of 38 chrome-molybdenum aluminum which has been nitrogen treated. The specially-designed screw is of sound quality in plasticizing, which helps increase the production capacity. It is applied to blowing the plastic films like Low-density polyethylene (LDPE) and high-density polyethylene (HDPE) and linear low density polyethylene (LLDPE). It widely applied to producing the packing bags for foodstuff, clothing, rubbish bag and vest bag.

特点:

本机螺杆、料筒均采用38铬钼铝经氮化和精密加工，特殊设计的螺杆产量高，塑化好。适用吹低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)、线型低密度聚乙烯(LLDPE)等塑料薄膜。广泛应用于食品、服装、垃圾袋、背心袋等民用及工业等包装。



OPTIONAL EQUIPMENT 选择性配件

- | | | | |
|---------------------------------------|---------------------------|-----------------------------|-------------------------|
| 1)自动升降 Up And Down | 4)气胀轴 Air Shaft | 7)快换网装置 Fast Net Changer | 10)表面处理 Corona Treater |
| 2)压花辊 Embossing Roller | 5)旋转模头 Die Rotary Device | 8)双风口风环 Double-lip Air Ring | 11)空气压缩机 Air Compressor |
| 3)铸铝加热圈 Casting Aluminum Screw Heater | 6)双收卷 Double Sides Winder | 9)自动吸料机 Auto Loader | |

主要技术参数 Main Technical Variables:

型号	Model	SJ-A50	SJ-A55	SJ-A60	SJ-A65-1
螺杆直径	Diameter of screw	φ50	φ55	φ60	φ65
薄膜折径	Reduced diameter of film(mm)	100-600	200-800	300-1000	400-1200
薄膜单面厚度	Single-face Thickness of film(mm)	0.01-0.10	0.01-0.10	0.01-0.10	0.01-0.10
最大挤出量	Max. output(kg/h)	35	50	65	80
长径比	L/D	28:1	28:1	28:1	28:1
主机功率	Power of main motor(kw)	7.5-11	11-15	18.5-22	22
牵引电机功率	Power of Traction motor(kw)	1.1	1.1	1.5	1.5
加热功率	Heating Power(kw)	11	13	19	21
外形尺寸	Outline diameter(L×W×H)(mm)	4800×1900×3500	5500×2100×3800	6500×2300×4200	6500×2500×4600
机重	Weight(T)	1.5T	2T	2.3T	2.6T

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Film Blowing Gravure Printing Connect-line Set

吹膜凹版印刷连线机组

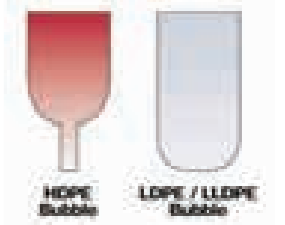
SJ50-ASY2600、SJ55-ASY2800、SJ60-ASY21000



Film Blowing Flexo Printing Connect-line Set

吹膜凸版印刷连线机组

SJ50-YT2600、SJ55-YT2800、SJ60-YT21000



OPTIONAL EQUIPMENT 选择性配件

- | | | | |
|---------------------------------------|---------------------------|-----------------------------|-------------------------|
| 1)自动升降 Up And Down | 4)气胀轴 Air Shaft | 7)快换网装置 Fast Net Changer | 10)表面处理 Corona Treater |
| 2)压花辊 Embossing Roller | 5)旋转模头 Die Rotary Device | 8)双风口风环 Double-lip Air Ring | 11)空气压缩机 Air Compressor |
| 3)铸铝加热圈 Casting Aluminum Screw Heater | 6)双收卷 Double Sides Winder | 9)自动吸料机 Auto Loader | |

主要技术参数 Main Technical Variables:

型号	Model	SJ50-YT (ASY) 2600	SJ55-YT (ASY) 2800	SJ60-YT (ASY) 21000
适用原料	Applied Materials	LDPE、HDPE、LLDPE	LDPE、HDPE、LLDPE	LDPE、HDPE、LLDPE
螺杆直径	Screw DIA.	50mm	55mm	60mm
螺杆长径比	Screw L/D Ratio	28:1	28:1	28:1
吹膜主机功率	Blow Film Motor Power	11Kw	15Kw	18.5Kw
最大挤出量	Max Extruded Quantity	35kg/h	50kg/h	65kg/h
膜头直径	Film Head DIA.	φ60、φ100	φ80、φ150	φ100、φ200
吹膜宽度	Blow Film Width	600mm	800mm	1000mm
吹膜厚度	Blow Film Thickness	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
印刷长度范围	Length Range of Printing	191-1200mm	191-1200mm	191-1200mm
印刷宽度	Printing Width	600mm	800mm	1000mm
总功率	Total Power	28kw	32kw	40kw
机器重量	Weight of Machinery	3.5T	4T	5T
外形尺寸(L×W×H)	Dimensions of Machinery	6000×2400×4000mm	6200×2600×4300mm	6400×2800×4800mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Mini Film Blowing Machine

迷你吹膜机
SJ-D50

OPTIONAL EQUIPMENT 选择性配件

- 1) 自动吸料机 Auto Loader
- 2) 表面处理 Corona Treater
- 3) 旋转模头装置 Die Rotary Device
- 4) 空气压缩机 Air Compressor



FEATURE:

This machine set is used for blowing Low-density polyethylene (LDPE) and high-density polyethylene (HDPE) plastic film to make various vest bags and flat-rim bags which have been widely used for packing in the food industry, garment industry and textile industry, etc.

The screw & barrel of extruder are made of 38 chrome-molybdenum aluminum through nitration and precision finishing with the best hardness and corrosion resistance, Scientifically designed.

特点:

挤出机的机筒、螺杆均采用优质38铬钼铝经氮化和精密加工。具有最佳硬度和耐腐蚀性。

用于吹制低密度聚乙烯 (LDPE)、高密度聚乙烯 (HDPE) 塑料薄膜。可制成各种背心袋、平口袋、广泛应用于食品、服装、纺织、工业等包装。

主要技术参数 Main Technical Variables:

型号	Model	SJ-D50
螺杆直径	Diameter of screw	φ50
薄膜折径	Reduced diameter of film(mm)	100-500
薄膜单面厚度	Single-face Thickness of film(mm)	0.01-0.10
最大挤出量	Max.Extrusion(Kg/h)	20-25
长径比	L/D	28:1
主电机功率	Power of main moto(kw)	7.5-11
牵引电机功率	Power of Tracion main moto(kw)	1.1
加热功率	Heating Power(kw)	11
外形尺寸	Outline diameter(L x W x H) (mm)	3800 x 1900 x 3000
机器重量	Weight(T)	1.5T



Table Sheet Cover

Double Color Film Blowing Machine

双色彩条吹膜机
SJ-45x2、50x2、55x2

FEATURE:

It is used for blowing various low density polyethylene (LDPE) and high density polyethylene(HDPE) two color striped plastic film, etc. Which are widely used for packing food, fruit, garments, textile, daily necessities and other civil and industrial products. The screw of extruder are made of 38 chrome-molybdenum aluminum and strong corrosion resistance after precision finishing and nitrogen treatment.

特点:

用于吹制低密度聚乙烯 (LDPE)、高密度聚乙烯 (HDPE)、线性低密度聚乙烯 (LLPE) 等双色彩条塑料薄膜。广泛应用于液体包装、印刷基材、出口产品包装、工业品包装以及食品、水果、服装、纺织品、日用品等民用工业品包装。该挤出机的机筒、螺杆均采用优质38铬钼铝，经氮化和精密加工，具有最佳的硬度和耐腐蚀性。

OPTIONAL EQUIPMENT 选择性配件

- 1) Auto Loader
- 2) Rotary Die-head
- 3) Double Winder
- 4) Double-lip Air Ring
- 5) Air Shaft
- 6) Up And Down
- 7) Corona Treater

主要技术参数 Main Technical Variables:

型号	Model	SJ-45x2	SJ-50x2	SJ-55x2
螺杆直径	Diameter of screw	φ45x2	φ50x2	φ55x2
薄膜折径	Reduced diameter of film(mm)	100-600	200-800	300-1000
薄膜单面厚度	Single-face Thickness of film(mm)	0.01-0.10	0.01-0.10	0.01-0.10
最大挤出量	Max.Extrusion(Kg/h)	35	50	65
长径比	L/D	26:1	26:1	26:1
主电机功率	Power of main moto(kw)	15	18.5	22
牵引电机功率	Power of Tracion main moto(kw)	1.1	1.1	1.5
加热功率	Heating Power(kw)	15	18	25
外形尺寸	Outline diameter(L x W x H) (mm)	4800 x 1900 x 4100	5500 x 2100 x 4700	6500 x 2300 x 4900
机量	Weight(T)	2T	2.5T	3T

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Double-layer Film Blowing Machine / Courier-bag Film Blowing Machine

双层共挤吹膜机/快递袋吹膜机
2SJ-50/2SJ-55/2SJ-60

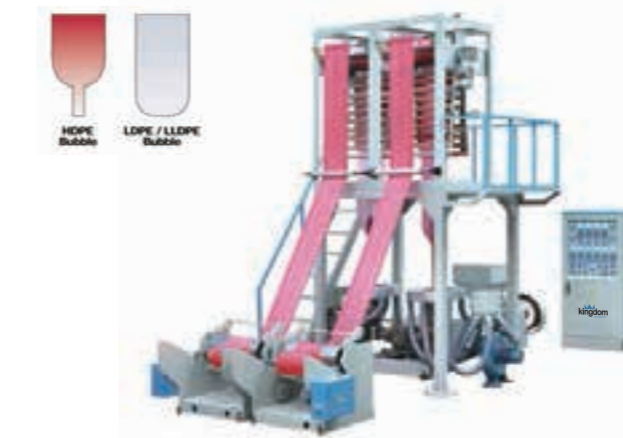
OPTIONAL EQUIPMENT 选择性配件

- 1)自动升降 Up And Down
- 2)压花辊 Embossing Roller
- 3)铸铝加热器 Casting Aluminum Screw Heater
- 4)气胀轴 Air Shaft
- 5)旋转模头 Die Rotary Device
- 6)双收卷 Double Sides Winder
- 7)快换网装置 Fast Net Changer
- 8)双风口风环 Double-lip Air Ring
- 9)自动吸料机 Auto Loader
- 10)表面处理 Corona Treater
- 11)空气压缩机 Air Compressor



Double-head Film Blowing Machine

双机头吹膜机组
SJ65-FM600、SJ70-FM700、SJ75-FM800



主要技术参数 Main Technical Variables:

型号	Model	SJ65-FM600	SJ70-FM700	SJ75-FM800
螺杆直径	Diameter of screw	65mm	70mm	75mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1
螺杆转速	Screw Speed	10-110r/min	10-110r/min	10-110r/min
最大产量	Max. Output	50kg/h	70kg/h	90kg/h
薄膜最大折径	Max. Folding Width of Film	550mm x 2	650mm x 2	750mm x 2
薄膜单面厚度	Single-sided Thickness of Film	0.006-0.10mm	0.006-0.10mm	0.006-0.10mm
主机功率	Power of Main Motor	18.5-22Kw	22-30Kw	37Kw
总功率	Total Power	40Kw	55Kw	70Kw
机器重量	Weight of Machine	3000kg	3800kg	4500kg
外形尺寸	Overall Dimensions	4800 x 2200 x 3000mm	5000 x 2400 x 3200mm	5200 x 2600 x 3400mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

USE

It is used for blowing the plastic laminated film of low density polyethylene (LDPE), high density polyethylene (HDPE) and linear low density polyethylene(LLDPE) etc, Which are widely used for packing liquid, printed base material, products for export and industrial products, etc.

用途:

用于吹制低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)和线性低密度聚乙烯(LLDPE)等塑料复合膜。广泛应用于液体包装、印刷基材、出口产品包装、工业品包装等。

CHARACTERISTICS

1. Double layers co-extrusion laminated film can prolong the length for preservation of liquid package.
2. The Screw & Barrel of the extruder are made of 38 chrome-molybdenum aluminum (38Cr) after precision finishing and nitrogen treatment.

特点:

1、两层共挤复合膜可延长液体包装保质期。2、挤出机的机筒、螺杆均采用优质38铬钼铝经精密加工和氮化处理，使其硬度达到最佳值，经久耐用。

主要技术参数 Main Technical Variables:

型号	Model	2SJ-50	2SJ-55	2SJ-60
螺杆直径	Diameter of screw	φ50*2	φ55*2	φ60*2
长径比	L/D	28:1	28:1	28:1
薄膜折径	Reduced diameter of film(mm)	800	1000	1200
薄膜单面厚度	Single-face Thickness of film(mm)	0.015-0.10	0.015-0.10	0.015-0.10
最大挤出量	Max. Output(kg/h)	40	65	80
主电机功率	Power of main motor	11kw x 2	15kw x 2	18.5kw x 2
加热功率	Heating Power(kw)	26	30	42
外形尺寸	Outline diameter(L*W*H)(mm)	4200*2200*4000	4600*2400*4600	5000*2800*5000
机器重量	Weight(T)	4	5	6

FEATURE:

The screw of the extruder are made of 38 chrome-molybdenum aluminum (38Cr) through nitration and precision finishing with the best hardness and corrosion resistance. Scientifically designed, this machine set has two heads for one extruder with such advantages as increasing production capacity, saving energy, labour and workshop area, etc.

This machine set is used for blowing Low-density polyethylene(LDPE) and high-density polyethylene (HDPE) plastic film to make various vest bags and flat open bags which have been widely used for packing in the food industry, garment industry and textile industry, etc.

特点:

挤出机的机筒、螺杆均采用优质38铬钼铝经氮化和精密加工。具有最佳硬度和耐腐蚀性，本机组经科学设计一套挤出螺杆带两个机头，提高生产率，节省能源、劳动力、生产厂房等优点。

用于吹制低密度聚乙烯 (LDPE)、高密度聚乙烯 (HDPE) 塑料薄膜。可制成各种背心袋、平口袋、广泛应用于食品、服装、纺织、工业等包装。

OPTIONAL EQUIPMENT 选择性配件

- 1) Auto Loader
- 2) Rotary Die-head
- 3) Double Winder
- 1) 自动吸料机
- 2) 旋转模头
- 3) 双工位收卷
- 4) Double-lip Air Ring
- 5) Air Shaft
- 4) 双风口风环
- 5) 气胀轴
- 6) Up And Down
- 7) Corona Treater
- 6) 自动升降
- 7) 表面处理

PP Film Blowing Machine 广式聚丙吹膜机 PP-F55、60、70

- OPTIONAL EQUIPMENT 选择性配件**
- 1) Auto Loader
 - 2) Corona Treater
 - 3) Rotary Die-head
 - 4) Air Compressor
 - 5) Double Winder



FEATURE:

- 1.This screw material cylinder is elaborately made of 38CrMOALA alloy steel after nitrogen treatment and has best rigidity and corrosion resistance.
- 2.The mould head is plated with hard chromium and has screw mandrel structure with uniform and smooth material discharging.

- 特点**
- 1.螺杆料筒均采用38CRMOALA合金钢，经氮化处理，精加工而成，具有最佳的硬度和耐腐蚀性。
 - 2.模头镀硬铬，其结构为辊旋芯轴式，出料均匀、通畅；



Single-layer Stretch Film Machine 单层缠绕膜机组 KD-500xl、1000xl



- OPTIONAL EQUIPMENT 选择性配件**
- 1) Auto loader
 - 2) Dryer hopper
 - 3) Air shaft
 - 4) Waste film device
 - 5) Glue pump
 - 6) Motorize net changer
 - 7) Hydraulic net changer



High quality mould Advanced electric parts Rotary control box Waste film winder

主要技术参数 Main Technical Variables:

型号	Type	PP-F55	PP-F60	PP-F70
螺杆直径	Diameter of screw	φ55	φ60	φ70
长径比	L/D	28: 1	28: 1	28: 1
薄膜折径	Folding Width of film(mm)	100-500	100-600	300-800
薄膜单面厚度	Single-face Thickness of film (mm)	0.01-0.1	0.01-0.1	0.01-0.1
最大挤出量	Max. output(kg/h)	30	45	60
主机功率	Power of main motor(kw)	11	15	18.5
牵引电机功率	Power of Traction motor(kw)	1.1	1.1	1.5
牵引辊长度	Length of Traction roller(mm)	550	650	850
外形尺寸	Overall Dimensions(L×W×H)(mm)	4500×2000×3500	4800×2500×3800	5000×2800×4000
机重	Weight(T)	3	4	5

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

主要技术参数 Main Technical Variables:

项目/规格	Item/Model	KD-500X1	KD-1000X1
		Single-layer	Single-layer
螺杆直径	Screw diameter (mm)	55	75
长径比	L/D ratio of screw (L/D)	28:1	28:1
模头宽度	Width of die head (mm)	650	1250
成品宽度	Width of finished products (mm)	500(250X2 roller)	1000(500×2 roller)
成品厚度	Thickness of finished products (mm)	0.017-0.05	0.017-0.05
膜层结构	Structure of film layers	---	---
最大产量	Max output (kg/h)	40	100
机械线速	Linear speed of machinery (m/min)	10-120	50-100
总功率	Total power(KW)	40	120
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)(m)	5.6X1.5X1.8	11×4.5×3
重量(t) (约)	Weight (T)(About)	2.2	4.5

Double-layer Co-extrusion Stretch Film Machine

双层共挤缠绕膜机组
KD-500X2、1000X2

OPTIONAL EQUIPMENT

- 1) Auto Loader
- 2) Auto Dry Hopper
- 3) Motorize Net Changer
- 4) Hydraulic Net Changer
- 5) Air Shaft
- 6) Glue Pump

选择性配件

- 1) 自动吸料机
- 2) 自动干燥料斗
- 3) 电动快速换网
- 4) 液压换网装置
- 5) 气涨轴
- 6) 胶水泵



USE

This unit uses LLDPE as main material and adopts several kinds of resins to manufacture the single/double-side self-sticky stretch wrapping film. The film has good tensile strength, anti-pricking ability and impact strength. Its good shrinking memory function and self-sticky can make goods integrity to prevent goods from loosening and collapsing during transportation and being polluted by dust. The transparency and tensile strength of this product can make the packaging beautiful, economical and practical. The film can be widely used in wrapping of palletized goods. It's a good substitute for hot shrinking packaging film during transportation.

用途

本机组以 LLDPE (线型低密度聚乙烯) 为主要原料, 采用几种不同牌号的树脂, 通过挤出机挤出而生产出具有自粘性的单面粘或双面粘拉伸缠绕膜, 该膜具有较高的拉伸强度、抗穿刺能力及耐冲击性。缠绕膜具有良好的回缩记忆及自粘性, 能使货物紧裹成一个整体, 防止运输时闪落倒塌及灰尘污染, 并且该膜还具有优良的透明度和延伸性, 能使包装物品美观大方, 经济实用。可广泛用于大宗货物的集装化托盘包装, 是运输中用热收缩包装膜较好的替代产品。



Automatic Stretch Film Rewinding Machine

全自动缠绕膜复卷机
KDRW-500A/600A/700A



USE

Automatic stretch film rewinding machine is full automatic machine, designed for the rapid rewinding of stretch film from jumbo roll into small rolls. The layout and operation make it user friendly and ideal for volume production. A skilled operator is not required. Both for stretch & cling film rewinding.

用途:

本机采用的优点可编程控制器控制系统。将大胶片卷转换成不同长度的薄膜卷。

CHARACTERISTICS

1. 自动复卷的最大速度为900米/分钟
2. 生产速度快, 反应灵敏
3. 自动复卷运作系统由PLC控制

特点:

- 1- Auto rewinding max. machine speed at 800 Mts/min
- 2- High production rate and quick change over
- 3- Fully automatic cycle with Programmable Logic Controller (PLC) control
- 4- Paper core to be ordered from 1-3 inch.
- 5- Free tension rewinding, No stretching occurs while rewinding
- 6- Guarding and controls CE approved

主要技术参数 Main Technical Variables:

型号	Model	KDRW-500A	KDRW-600A	KDRW-700A
母卷薄膜宽度	Film width	280-500mm	280-600mm	300-700mm
复卷成品宽度	Rewinding width	280-500mm	280-600mm	300-700mm
母卷最大直径	Max. diameter of Jumbo roll	400mm	400mm	400mm
复卷成品最大直径	max. diameter of Rewindroll	300mm	300mm	300mm
复卷速度	Rewinding speed	900m/min	900m/min	900m/min
换卷	Winder exchanging	Automatic		
放料纸芯尺寸	Core size of unwinder	3"		
收料纸芯尺寸	Core size of rewinder	1-3"		
选择性配置	Option device	Conveyor & stacker 输送装置		

Stretch Film Rewinding Slitter

缠绕膜复卷分切机
KDRW-500/1000



USE

It is a kind of multi-functional machine integrated with slitting and rewinding. It mainly slits large-sized stretch film into small ones which avoids the split-level film and improves the technical index of product, such as level and appearance quality etc.

用途

本机组是分切、复卷等多功能于一体的设备。主要用途是将缠绕膜大卷径分成几卷小卷径。通过分切、复卷可以纠正产品的错层, 提高卷材的平整度、外观质量等技术指标。



主要技术参数 Main Technical Variables:

项目	Item	KDRW-500	KDRW-1000
成品宽度	Width of finished products (mm)	500	1000
电机功率	Power of motor(Kw)	1.5	3
机械线速	Linear speed of machinery (m/min)	400	400
上卷形式	Roll laying mode	By hand	By hand
母卷直径	Diameter of parent roll(max)mm	φ400	φ400
母卷最大宽度	Width of parent roll(max)mm	500	1000
母卷卷芯规格	Core specification of parent roll	3"	3"
子卷宽度	Width of sub-roll(mm)	500	1000
子卷直径	Diameter of sub-roll(max)mm	φ300	φ300
子卷芯轴规格	Core specification of sub-roll	3", 2"	3"
外形尺寸(长X宽X高)	Overall dimensions (L x W x H)(m)	1.4 x 1.1 x 1.1	1.9 x 1.5 x 1.5
重量(kg)(约)	Weight (kg)	700	1000

外观和数据如有变化, 恕不另行通知
Technical Parameters are subject to change without prior notice!

主要技术参数 Main Technical Variables:

项目/规格	Item/Model	KD-500X2	KD-1000X2
		Double-layer	Double-layer
螺杆直径	Screw diameter (mm)	55X2	65X2
长径比	L/D ratio of screw (L/D)	28:1	28:1
模头宽度	Width of die head (mm)	650	1250
成品宽度	Width of finished products (mm)	500(250X2 roller)	1000(500 x 2 roller)
成品厚度	Thickness of finished products (mm)	0.017-0.05	0.017-0.05
膜层结构	Structure of film layers	A/B	A/B
最大产量	Max output (kg/h)	40	100
机械线速	Linear speed of machinery (m/min)	10-120	50-100
总功率	Total power(KW)	50	140
外形尺寸(长 x 宽 x 高)	Overall dimensions (L x W x H)(m)	6X1.5X2.5	10 x 4 x 3
重量(t)(约)	Weight (T)(About)	3	8

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

The Compound Polyethylene Bubble Film Making Machine

聚乙烯复合气泡(垫)膜机组
KDPEG-1000-2000

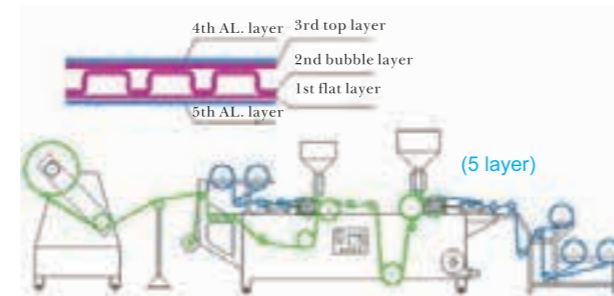
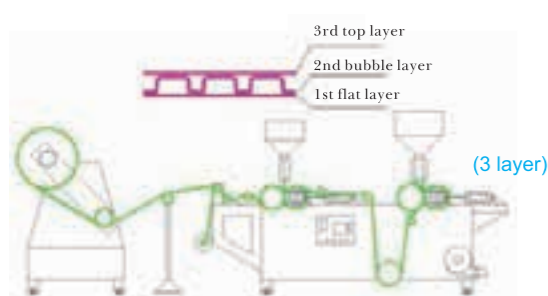
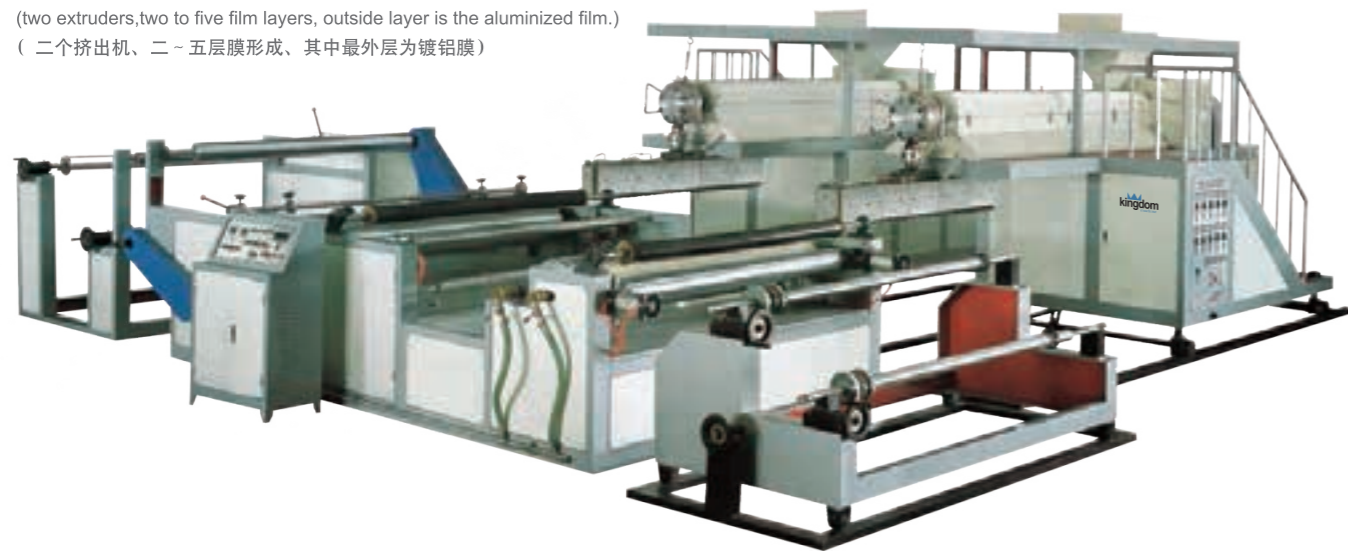
FEATURE:

1. This model can also be used for 5 and 4 layers laminating bubble film with pure aluminum foil and aluminum film and EPE foam, and 3 and 2 layers bubble film;
2. Suitable for a wide spectrum of materials, including LDPE, LLDPE, and recycled PE.
3. Can produce films with various bubble sizes from Φ 6- 32, by changing the roller.
4. Variable speed drive can greatly reduce energy consumption.

特点:

- 1、此机亦可生产五层镀铝膜复合气泡膜，四层镀铝膜复合气泡膜，以及三层和二层气泡膜。
- 2、对原料(LDPE、再生塑料、LLDPE)适应性强；
- 3、选购不同花轴模具，可生产 Φ 6~32范围的多种气泡规格；
- 4、整机变频调速控制、有效降低能耗。

(two extruders,two to five film layers, outside layer is the aluminized film.)
(二个挤出机、二~五层膜形成、其中最外层为镀铝膜)



主要技术参数 Main Technical Variables:

型号	Model	KDPEG-1000	KDPEG-1200	KDPEG-1500	KDPEG-2000
主副挤出机螺杆直径	Main and min Screw Diameter	ϕ 60mm ϕ 50mm	ϕ 65mm ϕ 55mm	ϕ 85mm ϕ 65mm	ϕ 95mm ϕ 70mm
长径比	L/D	28:1	28:1	28:1	28:1
产品宽度	Film Width	1200mm	1500mm	2000mm	2000mm
产量	Output	120Kg/h	160kg/h	180kg/hour	250kg/hour
线速度	Speed	1100m/hour	1100m/hour	1100m/hour	1100m/hour
总功率	Total Power	75Kw	95kw	120kw	165kw
机器重量	Machine Weight	5T	6T	7T	9T

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

PE Bubble Film Making Machine

聚乙烯气垫膜机组
KDPE-1000-2500



FEATURE:

This machine adopts once-through shaping technique, thus has high efficiency and excellent product quality. This machine set has such features as scientific and reasonable structure design, smooth and reliable running and convenient operation and maintenance. Polyethylene air-cushion film (also called polyethylene bubble film), which is divided into two kind: ordinary polyethylene air-cushion film and composite polyethylene air-cushion film, is a kind of packing material which has been widely used at present. It not only has good cushioning effect, shock resistance and heat-sealing performance, but also has such advantages as good corrosion resistance and transparency, etc. so it has been widely used for packing, household wares, post parcel, precise instrument, bicycle, polyurethane furniture, etc.

特点:

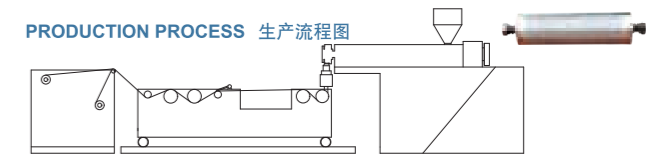
该机组采用一次性成型工艺，生产效益高，制品质量好。机器结构设计科学合理，运行平衡可靠，操作维修方便。聚乙烯气垫膜(又称聚乙烯气泡膜)其中分为普通聚乙烯气垫膜与复合聚乙烯气垫膜机组，是当前普遍使用的一种包装材料，不仅具有良好的减震性、抗冲击性、热合性；还有腐蚀、透明度好等优点，广泛用于家用邮政包裹、精密仪器、自行车、聚氨酯家具等多种包装。

OPTIONAL EQUIPMENT

- 1) AUTO LOAD
- 2) AUTOMATIC CHANGE ROLLER
- 3) AIR SHAFT

选择性配备

- 1) 自动吸料机
- 2) 自动换卷收卷装置
- 3) 气胀轴



主要技术参数 Main Technical Variables:

型号	Model	KDPE-1000	KDPE-1200	KDPE-1500	KDPE-2000	KDPE-2500
螺杆直径	Screw Diameter	ϕ 60mm	ϕ 65mm	ϕ 75mm	ϕ 95mm	ϕ 110mm
长径比	L/D	28:1	28:1	28:1	28:1	28:1
产品宽度	Film Width	1000mm	1200mm	1500mm	2000mm	2500mm
产量	Output	50Kg/h	70kg/h	100kg/hour	150kg/hour	180kg/hour
线速度	Speed	1100m/hour	1100m/hour	1100m/hour	1100m/hour	1100m/hour
总功率	Total Power	48Kw	58kw	68kw	100kw	130kw
机器重量	Machine Weight	4T	5T	6T	7T	8T

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Bubble Film Bag Making Machine (With Folder)

气泡膜制袋机
KDQB-800、1000



主要技术参数 Main Technical Variables:

型号	Model	KDQB-800	KDQB-1000
最大宽度	Max width (mm)	800	1000
最大长度	Max Length(mm)	800	850
生产能力	Capacity(pcs/min)	20-120	20-120
功率	Power(kw)	3.2	4.0
重量	Weight(T)	1.5	2.0

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Flexographic Printing Machine

柔性凸版印刷机

OPTIONAL EQUIPMENT

- 1) Edge Position Control
- 2) Ceramic Anilox Roller
- 3) Ink Pump
- 3) Magnetic Powder Brake
- 4) Air Shaft

选择性配备

- 1) 自动纠偏
- 2) 陶瓷辊
- 3) 油墨泵
- 3) 磁粉张力
- 4) 气涨轴



YT-2600
YT-2800
YT-21000



YT-4600
YT-4800
YT-41000

PERFORMANCE AND CHARACTERISTICS

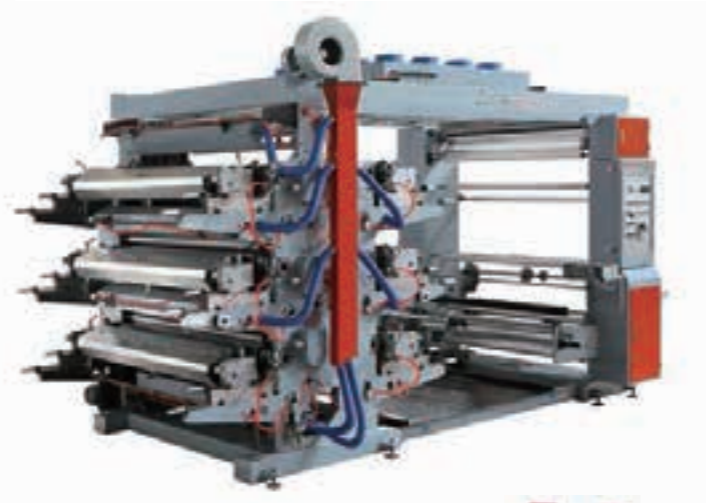
This machine is suitable for printing such packing materials as polyethylene, polypropylene plastic bag, glass paper and roll paper, zipper bag, non-woven fabric bag, etc. And it is a kind of ideal printing equipment for producing paper packing bag for food, supermarket handbag, vest bag and clothes bag, etc.

1. The meter counter can set printing quantity according to the requirements. Stop the machine automatically at the set quantity or when the material is cut off.
2. Lift and lower the printing plate cylinder manually, it will automatically stir the printing ink after lifting.
3. The printing ink is spread by the anilox cylinder with even ink colour
4. Reliable drying system coordinated with high-speed rotation, it will automatically break circuit when the machine stops.
5. 360° continuous and adjustable longitudinal register device.

性能及特点

该机适合印刷聚乙烯、聚丙烯塑料袋、玻璃纸、卷筒纸等包装材料，是食品包装，超市手提袋、马夹袋、服装袋、夹链袋筒膜、无纺布等包装的理想印刷设备。

1. 计米器可根据要求设定印刷数量，到数自动停机，断料自动停机。
2. 气动起落印版滚筒，升降后油墨自动搅拌。
3. 网纹滚筒传墨，墨色均匀。
4. 可靠的干燥系统，配合高速运转，停机自动断路。
5. 360度连续可调的纵向对花装置。



YT-6600
YT-6800
YT-61000



High-speed Computer Gravure Printing Machine

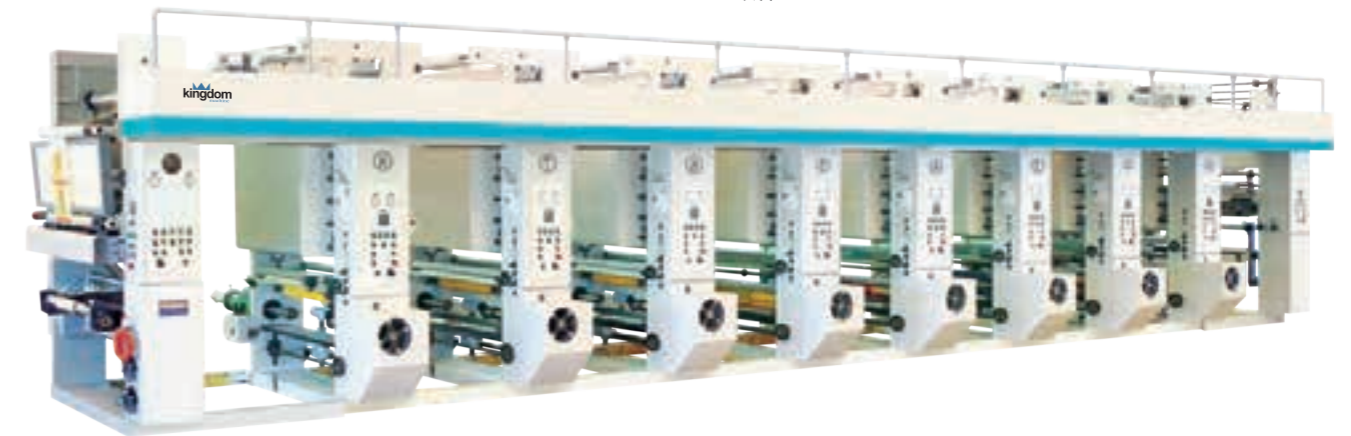
高速电脑凹版印刷机
KDASY-600、800、1000

PERFORMANCE AND CHARACTERISTICS

This machine is suitable for printing roll plastic, film, OPP, nonwoven cloth, PVC, thin leather, paper, aluminum foil, cloth and various soft packages with excellent Performance and it is a kind of ideal printing equipment for wine box, shoe bag and vest bag.

性能及特点

本机适用于印刷具有优良性能的卷状塑料、薄膜、OPP、无纺布、PVC、薄皮革、纸张、铝箔及布等各种软包装主，是鞋袋、背心袋的理想印刷设备



主要技术参数 Main Technical Variables:

机型	Model of machine	KDASY-600	KDASY-800	KDASY-1000
印刷宽度	Width of Printing	600mm	800mm	1000mm
印刷速度	Printing Speed	10-120m/min	10-120m/min	10-120m/min
对版精度	Version Accuracy	<0.15mm	<0.15mm	<0.15mm
印刷长度	Length of Printing	200-1250mm	200-1250mm	200-1250mm
料卷直径	Diameter of Roll	600mm	600mm	600mm
总功率	Total Power	18kw	21kw	24kw
外形尺寸	Outline Dimension	8800×1400×2000mm	8800×1600×2000mm	8800×1800×2000mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



Gravure Printing Machine

凹版印刷机
ASY-A600、800、1000



主要技术参数 Main Technical Variables:

机型	Type	ASY-A600	ASY-A800	ASY-A1000
印刷宽度	Printing Width	600mm	800mm	1000mm
印刷长度	Printing Length	240-850mm	240-850mm	240-850mm
印刷最高速度	Max. Printing Speed	50m/min	50m/min	50m/min
对版精度	Format Precision	±0.25mm	±0.25mm	±0.25mm
主机功率	Power of main motor	4kw	4kw	5.5kw
风机功率	Fan Power	0.19Kw/group	0.19Kw/group	0.19Kw/group
电热功率	Heating Power	3.2 kw	3.2 kw	3.2 kw
外形尺寸	Overall Dimension	8800×1200×1700mm	8800×1400×1700mm	8800×1600×1700mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

主要技术参数 Main Technical Variables:

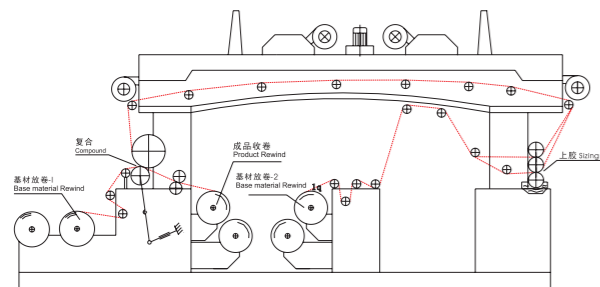
机型	薄膜宽度	印刷长度	印刷速度	版材厚度	机械尺寸
MODEL	FILM WIDTH	PRINTING LENGTH	PRINTING SPEED	PLATE THICKNESS	MACHINE DIMENSION
YT-2600	600mm	191-914mm	50m/min	2.38mm	2300×1600×2200mm
YT-2800	800mm	191-914mm	50m/min	2.38mm	2300×1800×2200mm
YT-21000	1000mm	191-914mm	50m/min	2.38mm	2300×2000×2200mm
YT-4600	600mm	191-914mm	50m/min	2.38mm	4800×1600×2400mm
YT-4800	800mm	191-914mm	50m/min	2.38mm	4800×1800×2400mm
YT-41000	1000mm	191-914mm	50m/min	2.38mm	4800×2000×2400mm
YT-6600	600mm	191-914mm	50m/min	2.38mm	4800×1600×2400mm
YT-6800	800mm	191-914mm	50m/min	2.38mm	4800×1800×2800mm
YT-61000	1000mm	191-914mm	50m/min	2.38mm	4800×2000×2800mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Dry Laminating Machines

干法复合机

BGF-600、800、1000



工作原理图 (Working principle drawing)

USE

Machines in this series are suitable for composition of all kinds of materials in packing industry such as plastic-plastic, paper-plastic and aluminum-plastic compositions.

CHARACTERISTICS

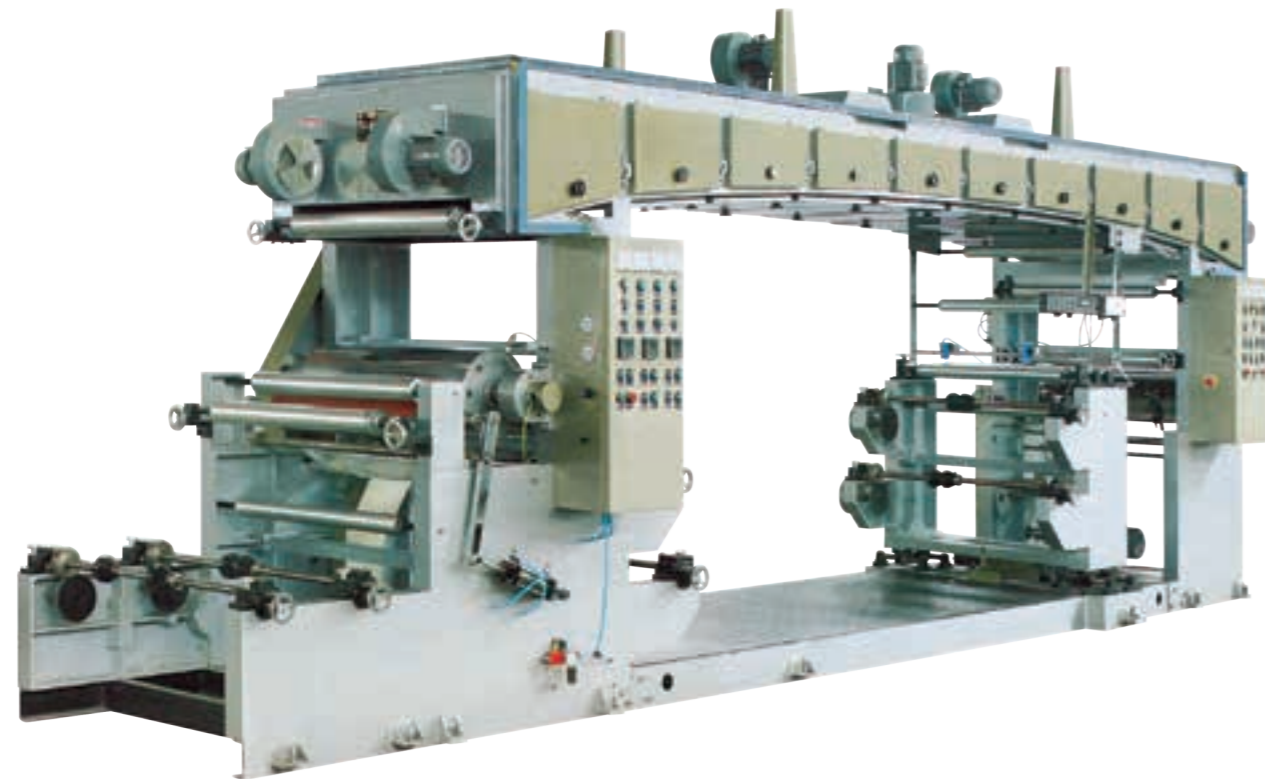
1. The main machine adopt imported double-inverter with synchronously working and more stable operation.
2. Two ways of glue applying, anilox roller gluing and rubber roller gluing.
3. Oil warming system for composite roller, constant temperature control
4. Double winding and double unwinding, magnetic powder for winding and edge position control for unwinding.
5. 4-sect heating in oven tunnel, possible to control temperature by segments, initiative guiding roller in box.

用途

该机适用于塑/塑复合、纸/塑复合、铝/塑复合等包装行业中各种材料的复合。

特点

- 1、主机采用进口双变频同步调速，使运转更平稳。
- 2、网纹辊上胶、胶辊传胶两种方式。
- 3、复合滚筒油加热系统，恒温控制。
- 4、双收双放，收、放卷张力磁粉控制，放卷光电纠偏。
- 5、烘道四段加热，可分段控温，箱内导辊主动。



Six Lines High Speed Bag Making Machine(Computer control)

电脑六道高速制袋机

SHXJ-D1000、1200、1500



CHARACTERISTICS

1. Computer control over the entire process.
2. From film roll to final bag, one process flow.
3. Servo motor, makes it easy to adjust the bag length and the production speed.
4. Automatic film feeding, coordination free from tension adjustment.
5. Automatically stop when film feeding blocks or bags jam.
6. High production efficiency to save power and time.
7. Equipped with heat sealing and cold cutting device.

特点

- 1.电脑自动控制。
- 2.从卷膜到成品袋，是一次性完成。
- 3.伺服马达定长，控制制袋速度。
- 4.自动喂料，力矩电机自动控制张力。
- 5.当系统出现喂料和袋子阻塞时，电脑将自动停止操作。
- 6.高效率的运行，节省人力和时间。
- 7.采用热封冷切装置。

OPTIONAL EQUIPMENT 选择性配件

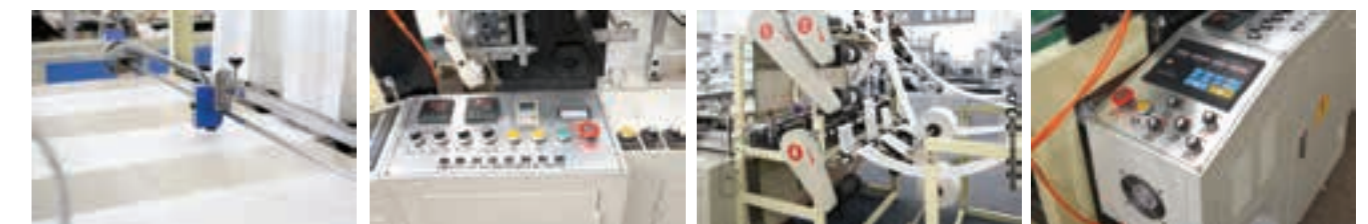
- 1) Servo Motor 1) 伺服电机
- 2) Touch Screen PLC 2) 触摸屏PLC



选择性配件
Optional Equipment



Servo Motor



主要技术参数 Main Technical Variables:

机型	Model	BGF-600	BGF-800	BGF-1000
复合宽度	Width of laminating	600mm	800mm	1000mm
复合层数	Laminating stratification	2layers	2layers	2layers
复合速度	Laminating speed	10-70m/min	10-70m/min	10-70m/min
卷料直径	Diameter of Roll material	600mm	600mm	600mm
烘箱温度	Oven temperate	110°C	110°C	110°C
总功率	Total power	36kw	40kw	44kw
重量	Weight	4000kg	4700kg	5400kg
外形尺寸	Overall dimension	7500 × 1700 × 2700mm	7500 × 1900 × 2700mm	7500 × 2100 × 2700mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

主要技术参数 Main Technical Variables:

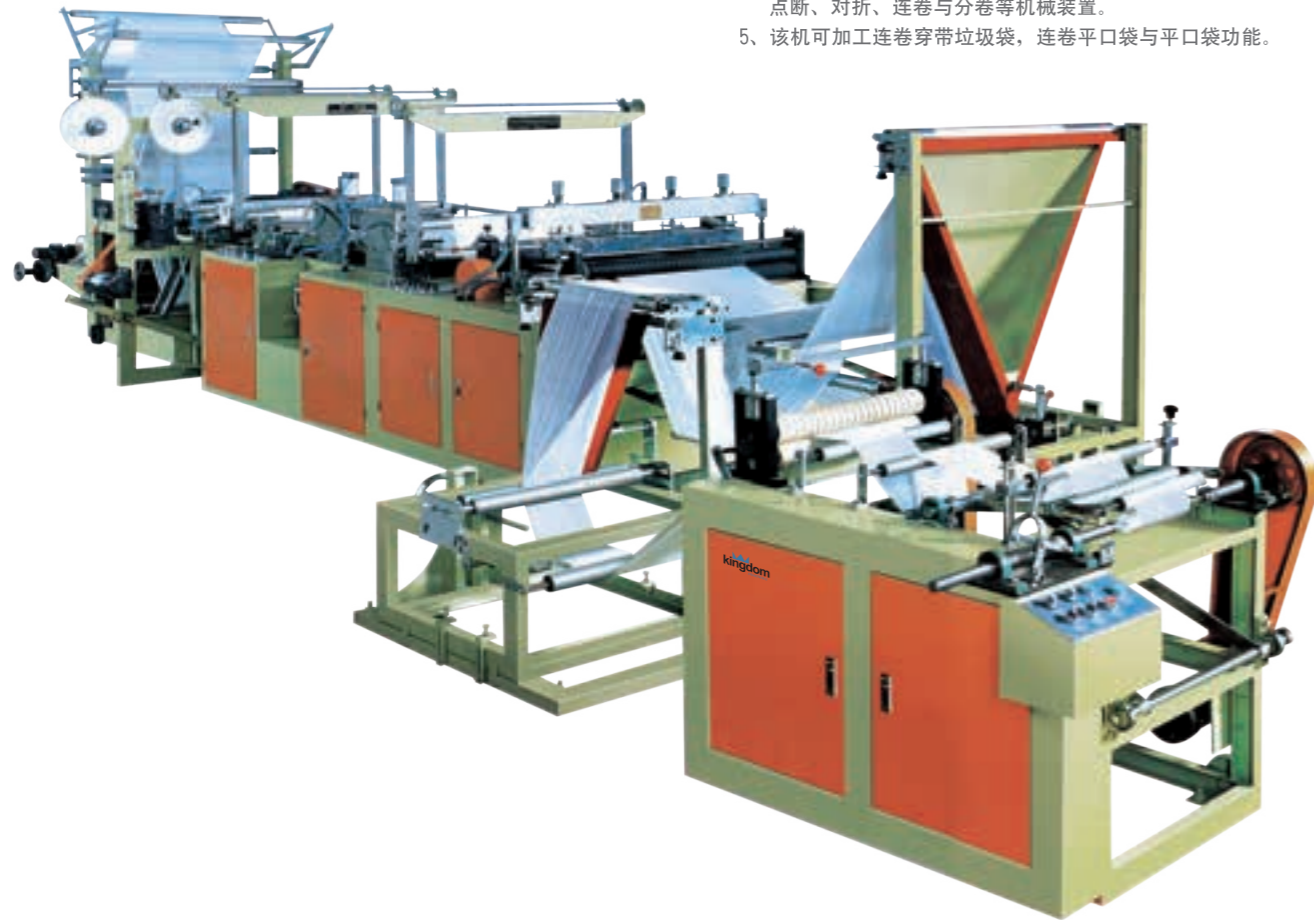
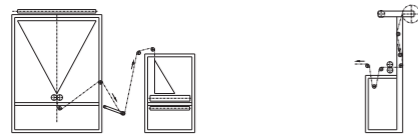
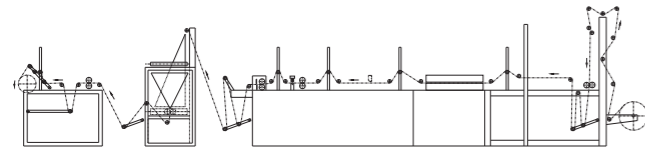
型号	Model	SHXJ-D1000	SHXJ-D1200	SHXJ-D1500
封切宽度	Width of sealing & cutting(mm)	980	1180	1480
封切长度	Length of sealing & cutting(mm)	2000	2000	2000
制袋速度	Speed of bag-making(pc/min)	40-100x6	40-100x6	40-100x6
条数	Number of strip(pc)	6	6	6
电机功率	Power of motor(kw)	2.2	3	4
机总重	Weight(kg)	1.3	1.3	1.6
外形尺寸	Outline dimension(LxWxH)mm	4800x2200x1800	4800x2200x2000	4800x2200x2600

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Ribbon-through continuous-rolling Bag Making Machine

穿带连卷制袋机

RLD-900/1000/1100



PERFORMANCE AND FEATURES:

1. The machine is designed and produced by our company based on the latest technology in the world (first original producer in local market)
2. The machine adopts computer control system, servo motor structure.
3. With functions such as photocell automatic tracking, blank/ color bag-making shift, microcomputer length setting, automatic counting, automatic alarm when reaching the set figure, automatic temperature control.
4. Equipped with mechanical device for functions such as auto cutting, punch hole, half-round hole, strip-go-through, strip moving, side sealing, bottom sealing, point-cutting, folding, continuous rolled and roll separate etc.
5. This machine can produce continuous-rolled strip-through type garbage bag, continuous-roll flat bag and normal flat bag.

性能及特点:

- 1、该机由本公司采用国内外先进技术设计制造(国内首创)。
- 2、采用电脑控制, 伺服电机结构机型。
- 3、具有光电自动跟踪, 有白袋、色袋转换功能, 微电脑定长、自动计数、到数报警、自动控温。
- 4、具有自动割口、打气孔、半圆孔、穿带子、带子移位、边封、底封、点断、对折、连卷与分卷等机械装置。
- 5、该机可加工连卷穿带垃圾袋, 连卷平口袋与平口袋功能。

主要技术参数 Main Technical Variables:

型号	Model	RLD-900	RLD-1000	RLD-1100
最大制袋宽度	Max. bag-making Width	800mm	900mm	1000mm
最大制袋长度	Max. bag-making Length	999mm	999mm	999mm
薄膜厚度	Thickness of Film	0.01-0.05mm	0.01-0.05mm	0.01-0.05mm
制袋速度	Capacity	15-35pcs/min	15-35pcs/min	15-35pcs/min
总功率	Total power	5kw	8kw	10kw
机器重量	Weigh of machine	2200kg	2400kg	2600kg
外形尺寸	Overall dimension	8200 × 2600 × 2200mm	8800 × 2800 × 2200mm	9200 × 3100 × 2200mm



外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

Full Automatic High Speed T-shirt Bag Making Machine

全自动高速制袋机

KDHS-450 x 2/KDSS-450 x 2



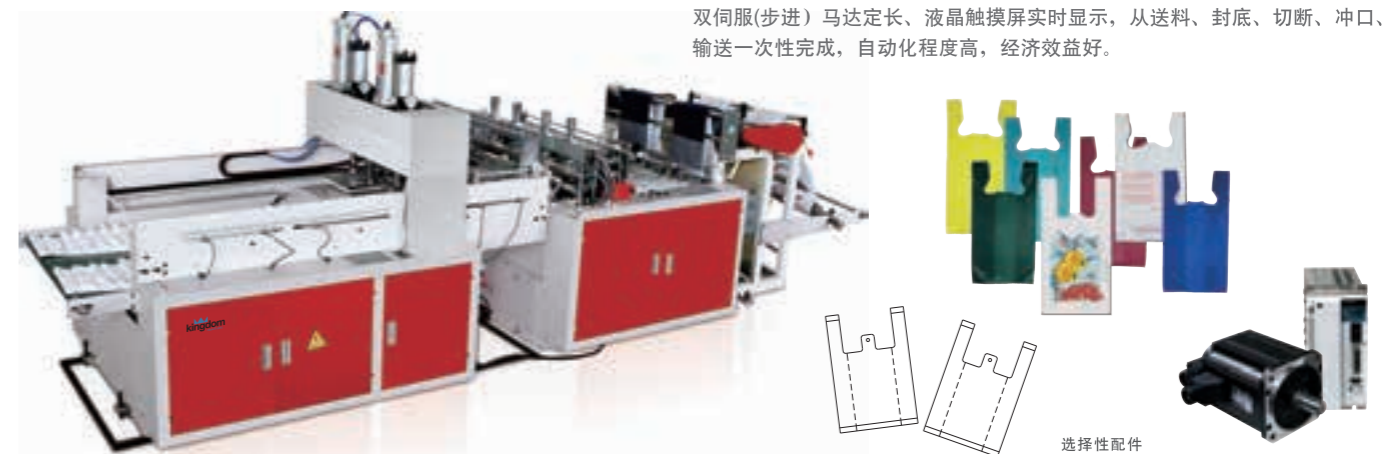
主要技术参数 Main Technical Variables:

型号	Model	KDHS-450 x 2	KDSS-450 x 2
制袋宽度	Max. Bag-making width	200-400mm	200-400mm
制袋长度	Max. Bag-making length	300-700mm	300-700mm
机器线速度	Line speed	110m/min	120m/min
制袋速度	Bag-making speed	180-230pcs/min x 2	200-250pcs/min x 2
总功率	Total Power	8.5kw	9.5kw
机器重量	Weight of machine	2200kg	2400kg
外形尺寸	Overall dimensions	6000 x 1550 x 1700mm	7000 x 1550 x 1700mm

Full Automatic T-shirt Bag Making Machine

全自动背心袋制袋机

DFHQ-450 x 2



CHARACTERISTICS

This machine is applied to manufacturing and printing the uncolored vest bags made of HDPE, LDPE roll film. It adopts PLC control, double servo (step) motor fixed length and the liquid crystal touch screen actual display to finish the feeding, sealing, cutting, punching holes and transporting only in one process. It is of high degree of automation and good economic result.

特点:

本机以HDPE、LDPE筒膜为原料可生产印刷、本色、背心袋, 采用PLC控制、双伺服(步进)马达定长、液晶触摸屏实时显示, 从送料、封底、切断、冲孔、输送一次性完成, 自动化程度高, 经济效益好。

主要技术参数 Main Technical Variables:

型号	Model	DFHQ-450 x 2
最大制袋宽度	Max. Bag-making width	400mm x 2
最大制袋长度	Max. Bag-making length	600mm
制袋厚度	Bag-making thickness	0.015-0.035mm
制袋速度	Bag-making speed	140-200 pcs/min x 2
空气压力	Air pressure	5kg/cm ²
总功率	Total power	9kw
机器重量	Weight of machine	1600kg
外形尺寸	Overall dimensions	6000 × 1600 × 1600mm(L×W×H)

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!



选择性配件
Optional Equipment

Servo Motor

Sealing Knife x 2

Photocell x 2

Driver x 2

Waste Delivery

Cylinder x 2

Computer Heat-sealing & Heat-cutting Bag-making Machine (double lines, one photocell)

电脑热封热切制袋机(双道)
DFR-500、600、700

主要技术参数 Main Technical Variables:

型号	Model	DFR-500	DFR-600	DFR-700
制袋宽度	Width of bag-making(mm)	30-450	30-550	30-650
制袋长度	Length of bag making(mm)	10-999	10-999	10-999
制袋速度	Speed of bag-making(pc/min)	150	150	150×2
主机功率	Power of motor(kw)	1.1	1.1	1.5
电热功率	Power of electric-thermal(kw)	1.6	1.6	2
机重	Weight(kg)	700	800	1000
外形尺寸	Outline dimension(L×W×H) mm	2900×1200×1550	2900×1350×1650	2900×1450×1700

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!



FEATURE:

It is used for producing vest bags and flat-opening bags with printing. The main motor adopts frequency conversion motor to save more electricity and regulate speed more freely. The color code tracker with good performance makes the sealing and cutting length more accurate and the error smaller. It adopts advanced computer to adjust length more freely and accurately.

特点:

制有印刷的背心袋、平口袋; 主机采用变频电机, 让您更省电, 调速更稳定。良好性能的色标跟踪仪, 使封切长度更准确, 误差更小。采用先进的电脑, 长度调整方便, 精确。



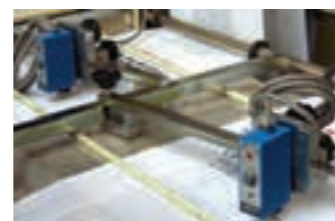
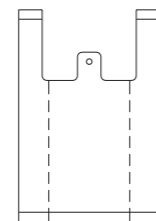
Computer Heat-sealing & Heat-cutting Bag-making Machine (Double photocell)

电脑热封热切制袋机(双道)
DFR-350×2、450×2

主要技术参数 Main Technical Variables:

型号	Model	DFR-350×2	DFR-450×2
制袋宽度	Width of bag-making(mm)	30-300	30-400
制袋长度	Length of bag making(mm)	10-999	10-999
制袋速度	Speed of bag-making(pc/min)	(150-200)×2	(150-200)×2
主机功率	Power of motor(kw)	2	2
电热功率	Power of electric-thermal(kw)	3	4
机重	Weight(kg)	1000	1200
外形尺寸	Outline dimension(L×W×H) mm	3000×1400×1600	3000×1500×1600

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!



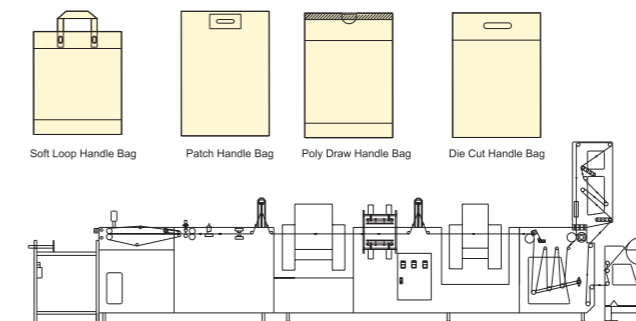
Double photocell

Fully Automatic Plastic Handle Bag Making Machine (four functions)

全自动塑胶手提袋制袋机(一机四用)
RJHQ-800

This machine has four functions (soft loop handle bag, patch handle bag, poly draw handle bag, die cut handle bag). It is coupled with machinery, light, electronic and pneumatic.

该机具有四种功能(软式手挽袋、派奇补片袋、穿绳垃圾袋、顶折冲孔袋) 此机器结合了机、光、电、气一体化。



FEATURES:

1. Flexible soft loop handle and patch film feeding system, fully automatic. (patent)
2. Pre-sealing knife, heated on double sides and strong for fusing, to make the bags without deformation.
3. The sealing knife is made of high quality material and without deformation even heated by high temperature.
4. Newly design of sealing knife top lift and turn over system
5. It's designed by heating punching, and it's easy to cut off, the waster is excluded automatically.

OPTIONAL:

1. Single sheet folding unit. (connect or fission)
2. Top-folding continuously sealing device.
3. Pneumatic jumbo roll lifted device.

性能特点:

1. 灵活的手挽及贴片输送系统全自动完成(专利)。
2. 预热刀双面加热, 熔合力强, 袋子不变形。
3. 高品质的封切刀, 高温加热不变形。
4. 最新设计的封刀顶升、翻转系统。
5. 加热式冲孔设计, 容易切断, 废料自动脱落。

选购附件:

- (1)单张膜对折架(连体或分体式)
- (2)顶折连续封合设备
- (3)气动上料卷设备



主要技术参数 Main Technical Variables:

机型	Type	RJHQ-800	
制袋长度	Length of bag-making	250-730mm	
制袋宽度	Width of bag-making	250-600mm	
顶折边	Top-folding edge	50-75mm	
底插边	Bottom gusseted	20-70mm	
制袋速度	Speed of bag-making	Soft loop handle bag	60pcs/min
		Patch handle bag	60pcs/min
		Poly draw handle bag	70pcs/min
		Die cut handle bag	75pcs/min
总功率	Total power	13KW	
机器重量	Machine weight	3500kg	
机器尺寸	Machine dimension	8200X3100X1870mm	
空气压缩	Air compressor (not included)	7HP	

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

Automatic Non-woven Fabrics Bag Making Machine

全自动无纺布制袋机
SHXJ-F500、700、800



PERFORMANCE AND CHARACTERISTICS

This machine is adopts computer orientation, photocell tracking, operation by man-machine interface touch. It's adopts high such ultrasonic heat sealing principle. It have functions like such orifice, threading, punching, ultrasonic heat sealing cold cutting. Etc It's a advanced machine for all kinds of non-woven fabrics handle shopping bag, shoes bag, such as 15-50g. Our company can make special design according to customers different bag needs.

性能及特点

本机配置电脑定位，光电跟踪，人机界面触摸屏操作。采用高波段超声波热合原理。有袋口内折边、穿绳、打孔、超声波热合冷切等功能组合，生产各种15克-50克的无纺布手提购物袋、鞋袋、休闲背袋的先进设备。本公司还可根据客户的不同袋子需求做特定设计。



主要技术参数 Main Technical Variables:

型号	Type	SHXJ-F500	SHXJ-F700	SHXJ-F800
生产速度	Production Speed	20-100pcs/min	20-100pcs/min	20-100pcs/min
制袋宽度	Bag-making Width	100-800mm	100-800mm	100-800mm
制袋长度	Bag-making Length	200-420mm	200-620mm	200-720mm
制袋厚度(克重)	Bag-making Thickness	15-50g	15-50g	15-50g
电源	Power Supply	380V/220V	380V/220V	380V/220V
总功率	Total Power	5kw	6kw	8kw
外型尺寸	Overall Dimension(LXWXH)	9600X1500X1800mm	9600X1700X1800mm	9600X1800X1800mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Full Automatic T-shirt Bag making Machine (4 lines)

全自动背心袋制袋机 (四道)
SHXJ-C600、700、800



主要技术参数 Main Technical Variables:

型号	Model	SHXJ-C700	SHXJ-C800	SHXJ-C900	SHXJ-C1000
最大制袋宽度 (上下双道/四道)	Max bag-making width	600 mm	700 mm	800 mm	900 mm
最大制袋长度	Max bag-making length	600 mm	600 mm	600 mm	600 mm
制袋速度 (单道)	Bag-making speed (per line)	30-100 pc/min	30-100 pc/min	30-100 pc/min	30-100 pc/min
机器重量	Weight	1400kg	1600	1800	1900
机器尺寸	Outline dimension	6000*1300*1850mm	3600*1500*1950mm	3600*1600*1950mm	3600*1700*1950mm



外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Double lines or Four lines bottom-sealing machine (with one photocell)

上下双道/四道冷切底封制袋机(单光电跟踪)
SHXJ-A600/700/800/900/1000/1100/1200
SHXJ-B600/700/800/900/1000/1100/1200

选择性配件
Optional Equipment



主要技术参数 Main Technical Variables:

型号	Model	SHXJ-A600	SHXJ-A700	SHXJ-A800	SHXJ-A900	SHXJ-A1000	SHXJ-A1200
最大制袋宽度 (上下双道)	Max bag-making width	500mm x 2lines	600mm x 2lines	700mm x 2lines	800mm x 2lines	900mm x 2lines	1100mm x 2lines
最大制袋长度	Max bag-making length	1200mm	1200mm	1200mm	1200mm	1200mm	1200mm
制袋速度	Bag-making speed	5-100pc/min x 2lines	5-100pc/min x 2lines	5-100pc/min x 2lines	5-100pc/min x 2lines	5-100pc/min x 2lines	5-100pc/min x 2lines
机器重量	Weight	700kg	850kg	850kg	1000kg	1100kg	1100kg
机器尺寸	Outline dimension	3200*1200*1700mm	3500*1300*1700 mm	3500*1300*1800mm	3700*1600*2000mm	3800*1800*2100mm	4000*2000*2100mm

主要技术参数 Main Technical Variables:

型号	Model	SHXJ-B600	SHXJ-B700	SHXJ-B800	SHXJ-B900	SHXJ-B1000	SHXJ-B1200
最大制袋宽度 (四道)	Max bag-making width	200mm x 4 lines	250 mm x4lines	300 mm x4lines	350 mm x4lines	400 mm x4lines	500 mm x4lines
最大制袋长度	Max bag-making length	1200mm	1200mm	1200mm	1200mm	1200mm	1200mm
制袋速度	Bag-making speed	5-100pc/min x4lines	5-100pc/min x4lines	5-100pc/min x4lines	5-100pc/min x4lines	5-100pc/min x4lines	5-100pc/min x4lines
机器重量	Weight	700kg	850kg	850kg	1000kg	1100kg	1100kg
机器尺寸	Outline dimension	3200*1200*1700mm	3500*1300*1700 mm	3500*1300*1800mm	3700*1600*2000mm	3800*1800*2100mm	4000*2000*2100mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Computer Control High-speed Vest Rolling Bag-making Machine (Double layer)

电脑控制高速连卷背心袋制袋机 (双道)

KDB-500、600、800

FEATURES:

This machine is a specially- designed point-cut rolling dual-purpose for vest & flat bags, is controlled by a computer, the step(servo)setting length system reduces the sealing-cutting dimensions errors, and the installation of photoelectric eyes track help make the position of figure of printing bags accurately, the computer numerical control can be selected to adjust the length of bag the machine will automatically stop and sound a warning if there is something wrong with the printing bags.

USE:

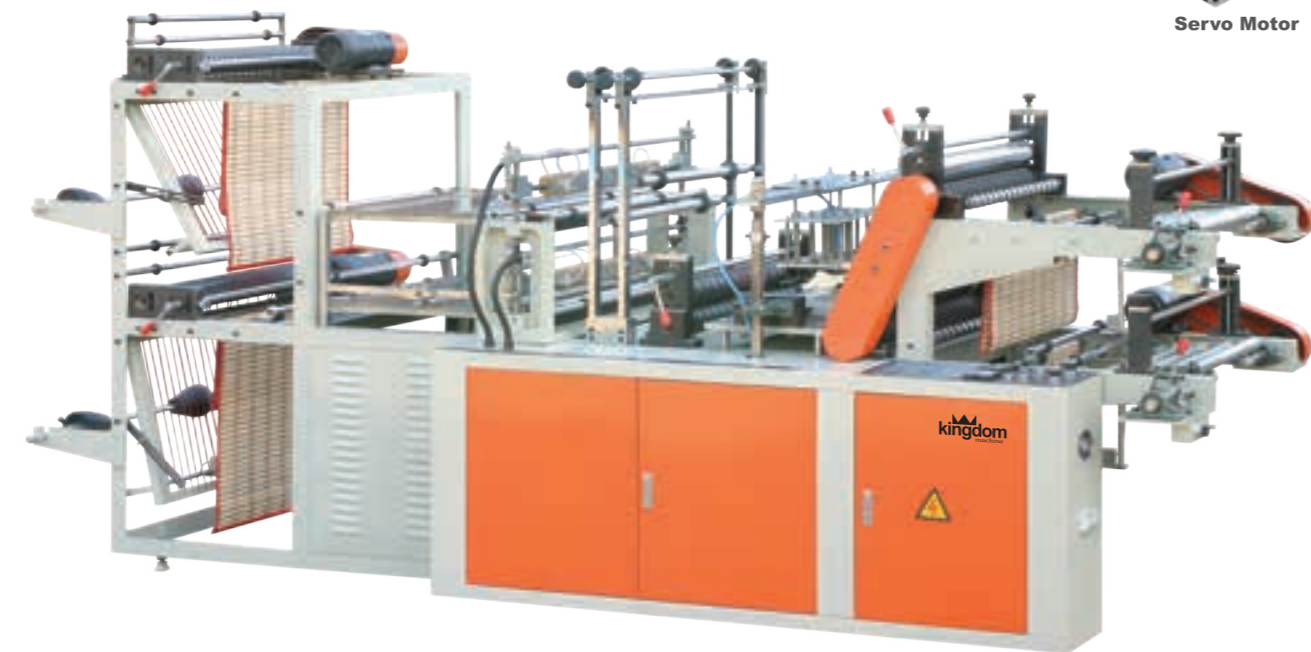
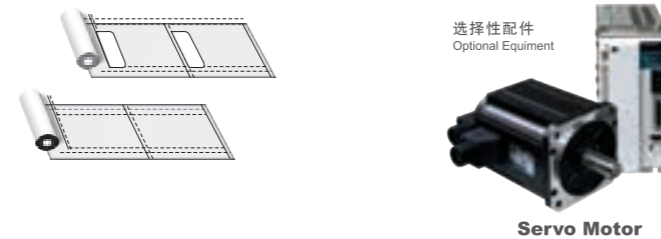
The high and low density polyethylene film bags produced by the machine are applied to shopping in the supermarkets, shops and markets.

特点:

本机特别设计为点断连卷平口袋及点断连卷背心袋双用机。利用电脑控制, 步进(伺服)定长系统使封切尺寸误差小。装置电眼追踪使印刷袋之图案位置精确。可选择电脑数控调整袋子长度, 印刷袋一有问题本机自动停机并报警。

用途:

本机生产的高、低密度聚乙烯膜袋, 适用于超市购物、商场购物。



主要技术参数 Main Technical Variables:

型号	Model	KDB-500	KDB-600	KDB-800
制袋最大宽度	Max. Width of bag-making(mm)	400	500	700
制袋最大长度	Max. Length of bag-making(mm)	1200	1200	1200
制袋厚度	Bag-making Thickness	0.008-0.15	0.008-0.15	0.008-0.10
制袋速度	Speed of bag-making(pc/min)	40-120	40-120	40-120
电机功率	Power of motor(kw)	1.1	1.1	1.5
电热功率	Electric Heating power	1.2	1.6	2.2
装箱尺寸	Packing Dimensions(L×W×H) mm	3600×1200×1700	3400×1300×1700	3600×1500×1700
机器重量	Machinery weight (kg)	800	900	1000

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

Computer Heat-Cutting Bag-Making Machine

电脑热切制袋机

RQL-600、800、1000

FEATURE:

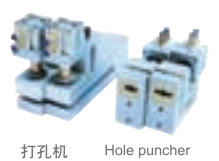
This machine is suitable for heat-sealing and heat-cutting such materials as BOPP, OPP thermal contracting films, etc. And it is a king of ideal equipment for making socks bag, towel bag, bread bag and ornament bag, etc. The machine has such characteristics as length fixing by computer, photoelectric tracking stable performance (cast-iron structure) and highspeed, etc. And has such functions as automatic gluing, automatic punching and lace heat-sealing, etc.

特点:

本机适用于BOPP、OPP热收缩膜等材料的热合热封切, 是制作袜子袋、毛巾袋、面包袋、饰品袋的理想设备, 本机配有电脑定长、光电跟踪、性能稳定(铸铁结构)、速度快等特点。具备自动上胶、自动打孔、热花边等功能。



选购附件 OPTIONAL



主要技术参数 Main Technical Variables:

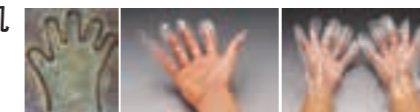
型号	Model	RQL-600	RQL-800	RQL-1000
封切宽度	Width of sealing & cutting	580mm	780mm	980mm
封切长度	Length of sealing & cutting	999mm	999mm	999mm
制袋速度	Speed of bag-making	40-240pc/min	40-240pc/min	40-240pc/min
总功率	Power of motor	3kw	7kw	10kw
机器总重	Weight	700kg	850kg	950kg
外形尺寸	Outline dimension(L×W×H)	3600×1200×1700mm	3600×1400×1700mm	3600×1600×1700mm

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

Computer Control Glove Making Machine

电脑手套制袋机

DHB-600



使用用途

It is suitable for producing CPE, HDPE and LDPE film into glove, which widely used in medical, restaurant and food filed for its convenient and healthy. 该机适用对流延膜(CPE), 高密度聚乙烯(HDPE), 低密度聚乙烯(LDPE)塑料薄膜封切成手套, 广泛适用于医疗、餐馆、美容、食品生产等各种行业即卫生又方便。

PERFORMANCE AND CHARACTERISTICS: 性能及特点:

1. Auto accounting.
2. It is suitable for all kinds of moulds, easy operation.
1. 自动计数可任意设定张数。
2. 可定做各种形状刀膜, 装卸方便。

主要技术参数 Main Technical Variables:

型号	Model	DHB-500	DHB-B500
条数	Number of lines	One Line	Two Lines
制手套长度	Glove length	200-400 mm	200-400 mm
制手套宽度	Glove width	240-300 mm	240-300 mm
薄膜厚度	Film thickness	0.008-0.02mm	0.008-0.02mm
制手套速度	Speed	80-180pcs/min	160-360pcs/min
主机功率	Power of motor	1.5kw	1.5kw
重量	Weight	600kg	700kg
外型尺寸	Outline dimension(L*W*H)	2600×1100×1400mm	2600×1100×1500mm

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!



Computer-controlled Multifunctional Bottom-sealing Machine

电脑控制多功能底封机

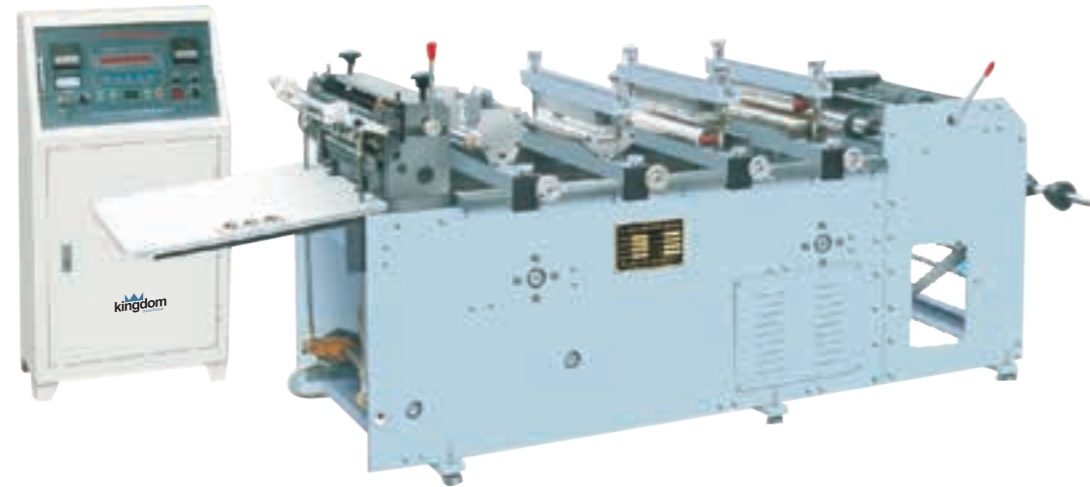
FD-350、600

FEATURE

With computer-control, frequency-conversion speed-regulation, phofocell tracking, automatic temperature-control, automatic counting and stop, this machine can do bottom-sealing and cutting for soft packaging laminated bags as well as PE film bags.

特点

本机用于软包装复合袋、PE 膜包装袋自动底封和剪刀，具有微机控制、变频调速、光电跟踪、自动控温。工作计数自动停车等特点。



主要技术参数 Main Technical Variables:

型号	Model	FD-350	FD-600
制袋速度	Bag making speed	30-280pcs/min	30-280pcs/min
制袋宽度	Bag making width	20-350mm	30-600mm
制袋长度	Bag making length	30-500mm	30-500mm
定位精度	Location precision	± 0.5mm	± 0.5mm
工作电压	Voltage (Three-phase four-wire)	380/220V	380/220V
电源功率	Power	4.5kw	5.5kw
外形尺寸	Overall size(L × W × H)	3000 × 1000 × 1200mm	3000 × 1200 × 1200mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Middle-sealing Machine

软包装中封机

ZF-250、300

USE

This machine is an ideal facility for producing trademark sheathes of cold drinks, biscuits, mineral water, and batteries, suitable for middle sewing in production of middle-sealing and solid bags among plastic film bags

用途

该机适用于生产塑料薄膜丁字袋的中封袋、立体袋的中间缝合，是生产冷饮、饼干、矿泉水、电池商标标套的理想设备。

FEATURE

1. Auto error correction for unreeling
2. Dual-air swelling shaft reeling
3. Optional glue applying device for trademark sheath (thermal shrinkage film)
4. Auto constant temperature control for hot sealing

特点

- 1、放卷自动纠偏。
- 2、气胀轴式双收卷。
- 3、商标标套(热收缩膜)可选配上胶装置。
- 4、热封合自动恒温。



Vertical Automatic Slitting & Rewinding Machine

立式自动分条机

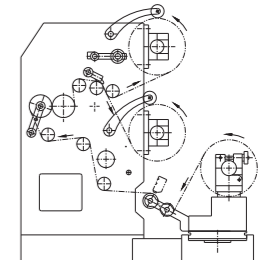
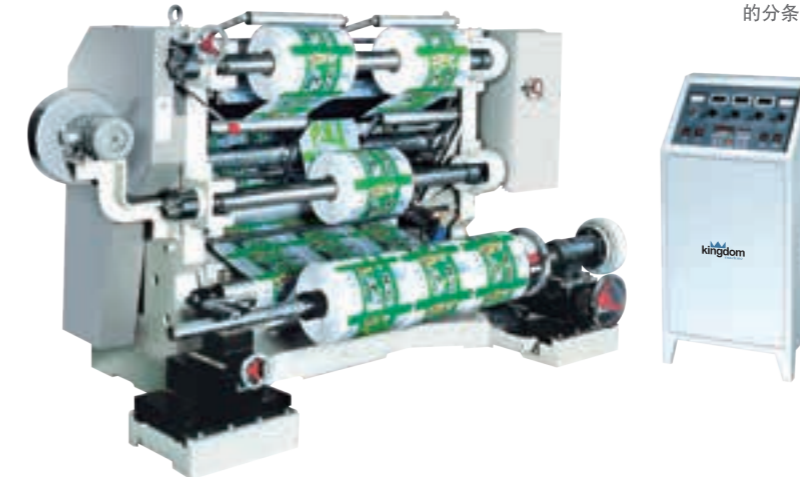
LFQ-A700、I100、I300

USE

This machine is suitable for slitting and rewinding such various roll materials as BOPP, PET, CPP, CPE, PVC, aluminum foil and paper, etc. and can cut edge, separate and cut material according to different requirements during production.

用途

该机适用于BOPP、PET、CPP、CPE、PVC、PE、铝箔、纸张等各种卷状材料的分条、在生产过程中根据不同需要对材料进行切边、分切等



主要技术参数 Main Technical Variables:

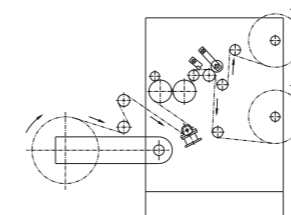
机型	Type	LFQ-A700	LFQ-A1100	LFQ-A1300
分切卷材最大宽度	Max. Width of Mother Roll	700mm	1100mm	1300mm
分切卷材最大直径	Max. Diameter of Mother Roll	φ 600mm	φ 600mm	φ 600mm
分切卷材宽度	Width of Final Roll	30~600mm	30~1000mm	30~1200mm
分切速度	Slitting and Rewinding Speed	5~160m/min	5~160m/min	5~160m/min
纠偏误差	Tolerance of EPC	≤ ± 0.5mm	≤ ± 0.5mm	≤ ± 0.5mm
总功率	Total Power	2.7Kw	3.5Kw	3.5Kw
整机重量	Weight of Machine	1200kg	1500 kg	1800 kg
外形尺寸	Overall Dimension	2000 × 1110 × 1400mm	2400 × 1110 × 1400mm	2600 × 1110 × 1400mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Horizontal Type Computer Slit-separating Machine

卧式电脑分条机

WFQ-700、I100、I300



穿膜图 ACROSS MEMBRANE CHART



主要技术参数 Main Technical Variables:

机型	Type	WFQ-700	WFQ-1100	WFQ-1300
卷材最大宽度	Max. Width of Mother	600mm	1000mm	1200mm
卷材最大直径	Max. Diameter of Mother Roll	φ 600mm	φ 600mm	φ 600mm
卷材成品宽度	Width of Final Roll	30~600mm	30~1000mm	30~1200mm
分切速度	Slitting and Rewinding Speed	5~180m/min	5~180m/min	5~180m/min
电机功率	Motor Power	2.7Kw	3 Kw	3.5Kw
整机重量	Weight of Machine	1800kg	2000 kg	2200 kg
外形尺寸	Overall Dimension	2100 × 1800 × 1200mm	2100 × 2000 × 1200mm	2200 × 2100 × 1200mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Wind-cooling Hot-cutting plastic Recycling Compounding Machine

风冷热切再生塑料造粒机

KD-A100、110、120



CHARACTERISTICS:

This raw materials like waste films of HDPE and LDPE are extruded through the extruder, and then are cooled through wind and cuthotly into granules, featuring in fine quality, bubble free and moisture free. The machine is equipped with a forced feeder, fast net changer and automatic temperature controller.

特点

本机以HDPE、LDPE废膜为原料经济出风冷热切制成颗粒，质量好、无气孔、无水分，该机配置强制喂料器，快速换网器，自动控温仪。

主要技术参数 Main Technical Variables:

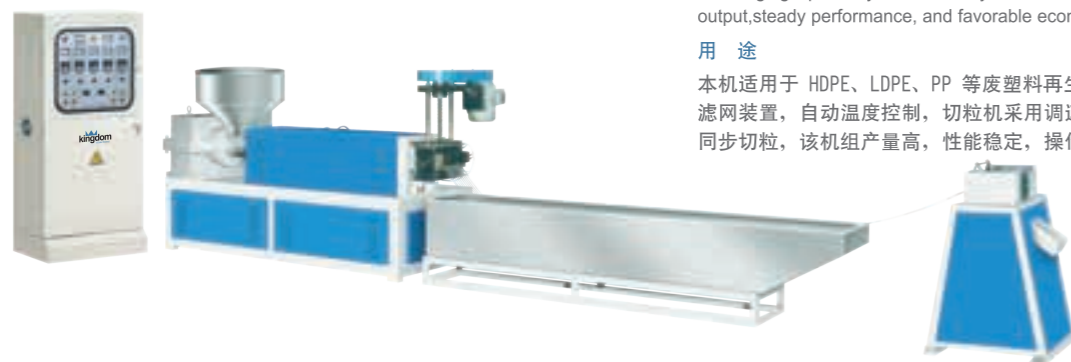
机型	Model type	KD-A100	KD-A110	KD-A120
螺杆直径	Diameter of Screw Stem	φ 100	φ 110	φ 120
螺杆长径比	Major Diameter Ratio of Screw Stem	L/D 20: 1-22: 1	L/D 20: 1-22: 1	L/D 20: 1-22: 1
螺杆转速	Rational Speed of Screw Stem	10-100r/min	10-100r/min	10-100r/min
主电机功率	Main Motor Power	30kw	37kw	45kw
产量	Output	95kg/h	120kg/h	135kg/h
整机重量	Weight of overall(kg)	2800kg	3000kg	3200kg
占地尺寸(长×宽×高)	Overall dimensions (l×w×h)(mm)	4200×1500×1800	4400×1500×1800	4600×1500×1800

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Plastic Recycling Machine

塑料再生造粒机

KD-B100、110、120



USE

This machine is suitable for regeneration and granulation of waste plastics,as HDPE,LDPE,and PP,etc. It is equipped with quick motor-operated filter-screen-replacing unit and automatic temperature control. The granulating crusher uses adjustable speed motor, pelleting with an extruding machine at the same discharging speed synchronistically. The unit is easy to operate, with a high output, steady performance, and favorable economic benefit.

用途

本机适用于 HDPE、LDPE、PP 等废塑料再生造粒，该机配置快速电动换滤网装置，自动温度控制，切粒机采用调速电机与挤出机出料速度与之同步切粒，该机组产量高，性能稳定，操作方便，经济效益好。

主要技术参数 Main Technical Variables:

机型	Model type	KD-B100	KD-B110	KD-B120
螺杆直径	Diameter of Screw Stem	φ 100	φ 110	φ 120
螺杆长径比	Major Diameter Ratio of Screw Stem	L/D 20: 1-22: 1	L/D 20: 1-22: 1	L/D 20: 1-22: 1
螺杆转速	Rational Speed of Screw Stem	10-100r/min	10-100r/min	10-100r/min
主电机功率	Main Motor Power	30kw	37kw	45kw
产量	Output	95kg/h	120kg/h	135kg/h
整机重量	Weight of overall(kg)	2100	2200	2500
占地尺寸(长×宽×高)	Cover dimensions (l×w×h)(mm)	8200×1600×1800	8500×1600×1800	8800×1600×1800

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!
www.kingdommachine.com

Waste Plastics Recycling Machine

再生塑料造粒机

KD-C100、110、120



CHARACTERISTICS:

KD-C90, 100, 110, 120 Waste Plastics Recycling Machine is used for recycling of the used and waste plastic materials. It equipped with automatic constant temperature, electric changing filter nets. It also can pelletize the crushing material after fitting with a loader. The cutting machine adopts speed regulating motor, which can cut the material according to the feeding speed of the extruder. With such features as high output, low noise, stable performance and easy operation. It is a more ideal waste plastic film regenerative Pelletizer.

特点:

KD-C90、100、110、120再生塑料造粒机，适用于高低压，聚丙烯等塑料再生造粒，该机设有自动恒温控制，电动换滤网装置，如果用粉碎造粒，可另配强制推料装置。切粒机采用滑差电机调速，可根据主机出料速度与之同步切粒。该机具有产量高，噪音小，性能稳定，操作方便等特点，是一种较理想的废塑料薄膜再生造粒机型。

主要技术参数 Main Technical Variables:

型号	Model	螺杆直径	Major Diameter Ratio of Screw Stem	螺杆转速	Rational Speed of Screw	主电机功率	Main Motor Power	产量	Output	整机重量	Machine Weight (kg)	外型尺寸	Overall Dimensions (L×W×H)
KD-C100		95mm	20:1-22:1(L/D)	10-110rpm		30kw		90kg/h		2100		5900×1300×1200	
KD-C110		105mm	20:1-22:1(L/D)	10-110rpm		30kw		110kg/h		2200		6000×1350×1300	
KD-C120		110mm	20:1-22:1(L/D)	10-110rpm		37kw		130kg/h		2500		6200×1400×1350	

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

High-speed Recycling Machine

高速塑料再生造粒机

KD-D135/110、115/90



FEATURE

this machine can be used to process clean or old broken PP/PE plastics into granules that can be reused as the raw materials. The helical gear reducer made of 20CrMnTi alloy steel is applied to the extruder and the screw and cylinder are made of 38CrMOALA alloy steel after nitrogenization treatment, which is durable! consists of main extruder and sub-extruder, water tank and cutting part with alloy rotary cutter. Besides it is optional to be collocated with drying fan

特点

本机组可将经过清洗、破碎的废旧聚乙烯、聚丙烯塑料加工成粒子，作为再次成型加工的原料。本机组的挤出机减速器采用20CrMnTi合金钢制造的硬齿面减速器螺杆、料筒采用38CrMOALA合金钢经氮化处理，使用寿命长。本机组由主副挤出机、水槽、合金旋刀切粒机组成。也可根据用户需要配备干燥吹风机。

主要技术参数 Main Technical Variables:

型号	Model		KD-D135/110	KD-D115/90
螺杆直径	Diameter of screw(mm)	主机 Main screw	135	115
		副机 Sub-screw	110	90
螺杆长径比	L/D Ratio	主机 Main screw	20:1	20:1
		副机 Sub-screw	12:1	12:1
电机功率	Power of motor(mm)	主机 Main screw	37	30
		副机 Sub-screw	15	11
螺杆转速	Speed of screw(r/min)		10-120	10-120
总加热功率	Total heating power(kw)		60	50
生产能力	Capacity(kg/h)		150-200	120-150
切粒机功率	Power of cutter		3	2.2
重量	Weight(kg)		5000	3000
安装尺寸	Dimensions		6500×4000×1500	6000×3500×1500

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Zip Film Blowing Machine (Zip Lock Bag)

自封袋夹链吹膜机
ZIP-55,ZIP -65



FEATURE:

The machine synthesized the design advantages of similar products at home and abroad, it has strong plasticity, use high pressure polyethylene(LDPE) as raw material, is a special equipment for the production of zip lock bag, its products are widely used in food, clothing, medicines, hardware accessories, decorations and daily necessities packing. The main Zip lock products: ordinary packing zip lock bag, color zip lock bag, double saddle bags, refrigerated zip lock bag and other sealed bags. The zip lock bags of the unit production has the advantages: such as open button easy, fastness, strong sealing and so on.

1. Free to sealed zip lock bag mouth, the host used frequency control, photoelectric control, automatic air entrainment, it has High technology, strong applicability.
2. Choose low-density polyethylene material, used in food, medicines, documents, industrial packaging and exports of plastic products, packaging industry, fruits, food, clothing, textiles and civilian industrial packaging.

特点:

本机综合国内外同类产品的设计优点,可塑性强,以高压聚乙烯(LDPE)为原料,是生产自封袋的专用设备,其产品广泛用于食品,服装,药品,五金配件,装饰品,日用品等包装,主要自封袋产品为:普通包装自封袋,彩色自封袋,双连马鞍袋,冷藏自封袋等密封包装袋,本机组生产的自封袋具有开扣方便,牢度高,密封性强等优点。

- 1、可随意自封袋口,主机采用变频调速,光电控制,自动补气,科技含量高,适用性强。
- 2、原料选用低密度聚乙烯LDPE.适用于食品、药材、文件资料、工业品的包装及出口包装业的塑料制品,水果、食品、服装、纺织品和民用工业品包装等。

主要技术参数 Main Technical Variables:

型号	Model	ZIP-55	ZIP-65
材料	Material	LDPE	LDPE
挤出产量	Extruding Output	5-25kg	10-30kg
吹袋宽度	Film Width	50-480mm	100-580mm
薄膜厚度	Thickness of film	0.03-0.15mm	0.04-0.15mm
膜轴直径	Film annulus diameter	φ500mm	φ600mm
螺杆直径	Diameter of Screw	φ55mm	φ65mm
螺杆长径比	Draw Ratio of Screw	28:1	28:1
主机马达	Transducer motor	5.5kw	7.5kw
副机功率	Power of Assistana Machine	0.75kw	1.1kw
电热	Heater	12kw	15kw
冷却	Cooling	1.5kw	2.2kw
整机功率	Power	25kw	30kw
外形尺寸	Dimension(L×W×H)	6000×1200×4500mm	6000×1200×4500mm

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice!

Zip Lock Bag Making Machine (Side Sealing)

自封袋制袋机
ZIP-500,ZIP -600



FEATURE:

This machine adopts photoelectric tracing, computer control, frequency conversion speed adjusting, and automatic temperature control, with the features of operating easily and sealing firmly. It is only used to seal and cut high pressure PE self-sealing bags. It is an advanced bag making machine. It has the adjustable stroke changes, the main electric equipment selected from the imports. This machine not only has performance stability, but also can heat-cutting forming at one time.

特点:

本机采用电脑控制,光电跟踪,变频调速,自动控温,具有操作简单、封边牢固等优点。专用于封切高压PE自封袋。是一种先进的制袋机械。行程变动可调,主电器选自进口。该机不仅性能稳定,能一次性热切成型。

主要技术参数 Main Technical Variables:

型号	Model	ZIP-500	ZIP-600
材料	Material	LDPE	LDPE
产量	Capacity	30-60 (Cycle/min)	60-130 (Cycle/min)
制袋宽度	Cutting width	80-450mm	100-600mm
制袋长度	Cutting length	100-300mm	130-350mm
薄膜厚度	Thickness of film	0.03-0.15mm	0.03-0.15mm
膜轴直径	Film annulus diameter	φ550×500mm	φ550×600mm
电热	Heater	1.8kw	2kw
冷却	Cooling	0.37kw	0.37kw
整机功率	Power	3kw	3.5kw

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice!

Plastic Grinding Milling Granulator

塑料混炼造粒机
HQ-150、300



FEATURE:

1. Recycle the waste materials and leftover bits and pieces of various flexible plastic films, bags, filament, ribbons, pieces, and pipes such as PVC, PP, LDPE, HDPE, LLDPE, and put them into reproduction.
2. Milling, mixture and staining can be processed all in one.
3. Granulate at lower temperature, uneasy damage molecular structure of materials basically, and uneasy damage physical performance.

特点

- 1、对聚氯乙烯、聚丙烯、低密度聚乙烯、高密度聚乙烯、线性低密度聚乙烯等各种软质塑料膜、袋、丝、带、片、管的废料与下脚料的回收,投入再生产。
- 2、粉碎、混合、着色能一次进行。
- 3、低温造粒,基本不破坏原料分子结构,不损坏物理性能。

主要技术参数 Main Technical Variables:

型号	Model	HQ-150	HQ-300
机器筒体容量	Drum Volume	150L	300L
生产能力	Production Capacity	60-80Kg/h	120-160Kg/h
主电机功率	Power of Main Electric Motor	18.5kw	37kw
机器外形尺寸	Overall Dimension	1500×700×1400mm	1800×900×1500mm
机器重量	Weight	1000kg	1800kg

外观和数据如有变化,恕不另行通知
Technical Parameters are subject to change without prior notice!

Hydraulic Punching Machine

液压摇臂式截料机
X625



Punching Machine
截料机
X525

Plastic Grind Machine

塑料粉碎机
F-1、3



主要技术参数 Main Technical Variables:

型号	Model	X625
电机功率	Motor power	1.1kw
工作压力	Working pressure	8 T
压板冲程	Clamp travel	5-75mm
工作台与压板距离	Distance between workable and clamp	65-150mm
机重	Weight	800kg
外形尺寸	Outline diameter(L×W×H)	1000×800×1300

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice!

主要技术参数 Main Technical Variables:

型号	产量	电机	进料口尺寸	机重	刀数	外形尺寸
Model	Output	Motor	Size of material inlet	Weight	Quantity of tool	Outline diameter (L×W×H)
F-1	60-100kg/h	4kw	250×200	0.3T	5pcs	850×600×1300
F-3	120-200kg/h	7.5kw	400×300	0.4T	5pcs	1000×750×1400
F-5	200-280kg/h	11kw	500×350	0.6T	8pcs	1500×900×1700
F-6	250-350kg/h	15kw	650×400	0.8T	10pcs	1700×1200×1800

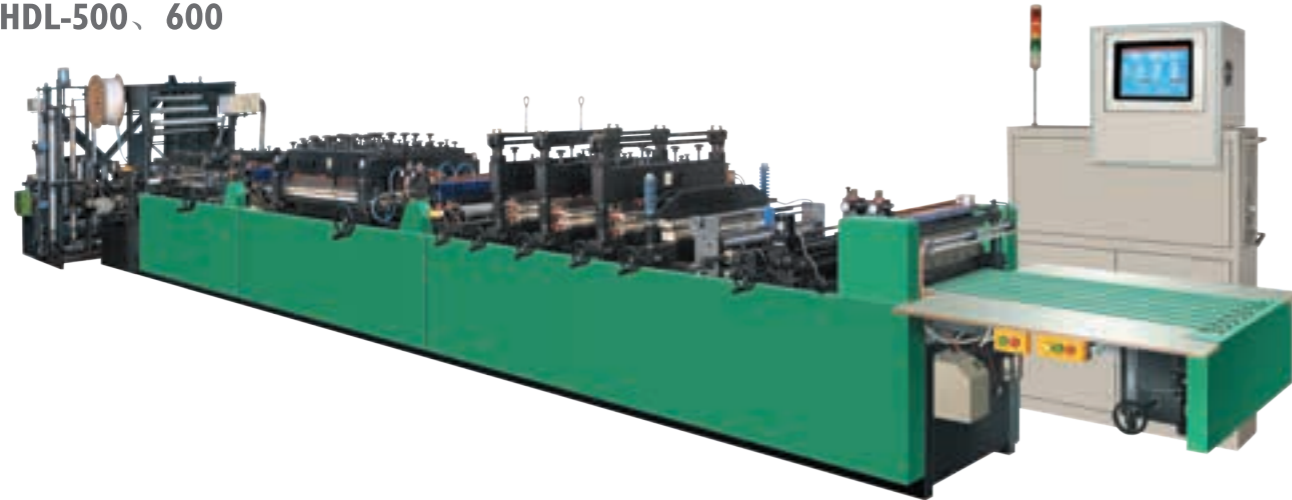
外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice!

Plastic Grind Machine

粉碎机
F-5、6

High-speed (Three-servo) Three-side Sealing Zipper Standing Bag-making Machine

高速(三伺服)三边封拉链站立制袋机
HDL-500、600



主要技术参数 Main Technical Variables:

型号	卷材最大直径	制袋尺寸宽度	制袋尺寸长度	制袋能力	总功率	冷却水	机器重量	外形尺寸
Model	Max. Diameter of Roll Material	Bag-making Width	Bag-making Length	Bag-making Capability	Total Power	Cooling Water	Weight of Machine	Overall Dimensions
HDL-500	φ 600mm	60 ~ 500mm	30 ~ 500mm (超长用倍送)	30-150section/min	32kw	5L/min	5500kg	L11505 x W2300 x H1865mm
HDL-600	φ 600mm	60 ~ 600mm	30 ~ 500mm (超长用倍送)	30-150section/min	35kw	5L/min	6000kg	L11505 x W2400 x H1865mm

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice!

Hem Rewinding Machine

折边收卷机 ZB-1200、1800



Flexo Plate Making Machine

柔性晒版机 KDFP-400、600、800



High Speed&Auto Slicer

高速自动切断机 QD-350、600C



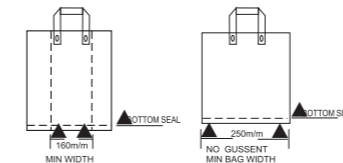
Film Crusher

薄膜废料粉碎机 KDFC-60



Soft Handle Sealing Machine

手提袋软手把烫合机
KDH-600



PERFORMANCE AND CHARACTERISTICS

KDH-600 automatic soft Loop bag-making machine is a newly improved handbag maker after we absorb much feedback from customers. This machine adopts a unique structure, abandoning rotary cylinder, using main control center of Panasonic PLC, utilizing step motor for feeding material, realizing precise transferring, combining interactive interface with all complete parameters, easier and more intuitive. And add a shape-trimming device. Mainly suitable for PE high and low pressure clothing bag, shoe bag and gift bag.

性能及特点

KDH-600 型自动软式手提环制袋机是本公司汇集众多客户使用情况之反馈而改进的新型手提袋制袋机。该机采用独特结构,舍弃了旋转气缸,主控中心为松下 PLC,送料采用步进电机,精密传送,结合人机界面齐全设定各项参数,更直观简便。特别增加整型装置。主要适用于PE高低压服装袋、鞋袋、礼品袋等。

主要技术参数 Main Technical Variables:

型号	Model	KDH-600
袋宽	Bag Width	250-600mm
袋长	Bag Length	Max.700mm
袋厚	Bag Thickness	0.05-0.2mm
电源	Power	AC220V
速度	Speed	25pcs/min
机械尺寸	Machine Dimensions(L×W×H)	1300×1300×1300mm

外观和数据如有变化,恕不另行通知
Technical Parameters are subject to change without prior notice!

Automatic PATCH Bag-making Machine

自动派奇袋制袋机
KDP



PERFORMANCE AND CHARACTERISTICS

KDP Semi-automatic Patch bag-making machine is newly developed by our experienced engineers according to the demand in the market. This machine is controlled by PLC, easily operated by human-machine interface. Accurate and fast feeding controlled by stepping motor, regular patch, stable pressing, even, beautiful and ordered punching. It is suitable for shoe bag, garments bag, gift bags etc.

性能及特点

KDP 型半自动派奇袋制袋机是我公司技术人员积累多年经验,根据市场需求自主创新开发的新一代底封袋补片制袋机,该机采用PLC控制,人机界面操作,简单易用。步进电机送料准确,快速。补片整齐,烫压牢固、均匀美观,冲孔整齐。产品适用于鞋袋、服装袋、礼品袋等。

主要技术参数 Main Technical Variables:

型号	Model	KDP
电源	Power supply	Ac380v 50Hz
功率	Power	3kw
制袋速度	Making bag of speed	10-20PCS/min
贴片尺寸	Atch size	80X140mm
外型尺寸	Verall dimensions	1700×1700×1400mm

外观和数据如有变化,恕不另行通知
Technical Parameters are subject to change without prior notice!



Drink Straw Making Machine(1 Color)

吸管挤出机 (单色)
KD-11



Drink Straw Making Machine(2 Colors)

吸管挤出机 (双色)
KD-12



Drink Straw Making Machine(3 Colors)

吸管挤出机 (三色)
KD-13



用途:

吸管挤出机由:挤出机、机头、冷却定型装置、牵引切割装置、理管输送装置(选配)等部分组成,可实现:单色挤出。采用全新BM分离型参数设计的50mm直径螺杆,塑化效果好,挤出量大,出胶稳定。应用领域:食品工业:饮料吸管,糖棒,咖啡棒,口服液吸管。其它工业:签字笔芯,喷头管,气球杆,小旗杆,棉签棒,医用管

特点:

- 1.模具更换方便,快捷;
- 2.冷却水槽及水槽架全部采用不锈钢制作,永不生锈;真空定径为拼装结构,可以随时加装;水槽上下、前后、左右均可调整并锁定
- 3.牵引切割装置有多种组合形式,以适应不同制品的生产需求,大大降低了工人劳动强度。台面及防护罩均采用不锈钢制作,美观大方,永不生锈。
- 4.可以定制理管输送装置,适宜规模生产各种平口管;

CHARACTERISTICS

Drink straw makers are composed of frequency extruding system,tooling,cooling sink or vacuum cooling sink,drawing and cutting devices etc. There have single-color,double-color,tri-color drink straw makers,which all can produce the various colors straws with the diameter .

APPLICATION

This machine is mainly to produce drink straw,sprinkler pipe, candy stick,tooth pick,tooth pick,the refills of ball point pen and water color pen,toy pipe industrial casing pipe,dropping tube and other small open pipes etc.It uses the materials such as PE and PP etc.

TECHNICAL FEATURE

- 1.The extrusion die can be special designed and easy exchanged to produce pipe and shaping stuff
- 2.Water bath in stainless steel can be adjusted in three planes
- 3.The haul-off unit can be belt or rollers, it is customizable, Fitted with double rotary cutter. Cut angle: 90° /45° ,90° /60°
- 4.Conveyor device(you may select if you want)
- 5.The breaker,AC contactor and knob switch brand is SCHEIDER
- 6.The inverter brand is Delta

主要技术参数 Main Technical Variables:

型号	Model	KD-11 Single color straw	KD-12 Double colors straw	KD-13 Three colors straw
颜色	Color	1	2	3
主螺杆直径	Screw Dia.	φ 50mm	φ 50mm + φ 25mm x 1	φ 50mm + φ 25mm x 2
长径比	L/D	28:1	28:1 / 20:1	28:1 / 20:1
主电机 (变频调速VFD)	Motor(Inverter Control)	11kw	11kw + 0.75kw x1	11kw + 0.75kw x2
吸管直径	Product dia.	φ3~12mm	φ3~12mm	φ3~12mm
吸管壁厚	Product thickness	0.10 ~ 0.35 mm	0.10 ~ 0.35 mm	0.10 ~ 0.35 mm
吸管长度	Product length	80 ~ 300 mm	80 ~ 300 mm	80 ~ 300 mm
挤出量	Output	20~35kg/hour	20~35kg/hour	20~35kg/hour
生产能力	Capability	25000 ~ 100000 pcs/h	25000 ~ 100000 pcs/h	25000 ~ 100000 pcs/h
彩条形式	Stripes	/	Straight	Straight
电压	Power	380v 50Hz	380v 50Hz	380v 50Hz
重量	Weight	1800kgs	2100kgs	2300kgs

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice!

Automatic Syphon Making Machine

全自动曲管机
KDCY-4、5、6



DESCRIPTION

This is an automatic flexible straw bending machine which can make the straight straw flexible. The straight straws supplied in the hopper at the top of machine ,passes through 12 sets of conveyor and 12 sets of needle and 1 sets of shaping wheel, delivered to output conveyor automatically.

CHARACTERISTICS

- 1.High production capacity:250~420pcs/min.
- 2.One labour can operate 2 machines
- 3.With automatic counting and batch alarm.
- 4.Automatic stop when straw gets any errors
- 5.More safety-the machine with watch windows and back side controller and emergency switch
- 6.The breaker ,AC contactor and knob switch brand is SCHNEIDER
- 7.The inverter brand is DELTA

TECHNICAL FEATURE

- 1.Automatic product counting,High efficiency and high production rate
- 2.Automatic stop in the event of straw jamming
- 3.Hopper in stainless steel is set at conveyor, one man can operate two machines
- 4.Special repairing safety button

性能及特点

- 1.自动计数,批量报警。2.故障自动停车功能。3.出料装置增设不锈钢接料斗,劳动强度低,1人可以操作2台设备。4.增设维修调试安全开关和正反反转开关,维修安全方便,缩短三分之二的维修时间,同时大大地降低了维修劳动强度。

全自动可弯吸管成形机是将直管还加工成可弯吸管的一种自动化设备。直管还加入成形机上部料斗,经12组输送装置、12组成形牙针和1对成形牙轮连续动作后将弯管成品自动输送出来,具有连续高效生产的能力。通过更换部分零件,可以实现多种孔径规格弯管的生产。



主要技术参数 Main Technical Variables:

型号	Model	KDCY-4	KDCY-5	KDCY-6
驱动马达	Driving Motor	1.5Kw(变频可调Inverter Control)	1.5Kw(变频可调Inverter Control)	1.5Kw(变频可调Inverter Control)
生产能力	Processing Speed	200-300Pcs/min	200-300Pcs/min	200-300Pcs/min
内径	Inside Diameter	φ 3.8mm	φ 4.8mm	φ 5.8mm
直管胚长度	Length Of Straight Straw	165-245mm	200-260mm	200-260mm
成品弯管长度	Length of Flexible Straw	150-230mm	185-245mm	185-245mm
壁厚	Straw Wall Thickness	0.2±0.02mm	0.15±0.02mm	0.15±0.02mm
头部到折纹部分距离	Top Section Length	30-50mm(可调 Adjustable)	30-50mm(可调 Adjustable)	30-50mm(可调 Adjustable)
折纹部分长度	Length of flex. Part	8-11mm(可调 Adjustable)	8-11mm(可调 Adjustable)	8-11mm(可调 Adjustable)
外型尺寸	Dimension (LxWxH)	1500x1800x1600mm	1500x1800x1600mm	1500x1800x1600mm
重量	Weight	1.0t	1.0t	1.0t

Single Pcs Straw Packing Machine

单支吸管包装机
KD-31



特点:

全自动单支吸管包装机是将吸管装入袋,三面封口的吸管包装设备。单支包装,印刷、填充、封压、分切一次性完成。自动计数,批量报警。纸和薄膜均可包装,料快速更换。具有2色印刷功能。通过更换部分零件,可满足多种规格品种吸管的包装。台面采用不锈钢制作,美观大方,永不生锈。

DESCRIPTION

KD31 Single drinking straw auto packing machine is a machine for packing single straw, it can be used paper or plastic film to packing straight straw, flexible straw, spoon straw, milk tea straw.The machine provides a high packing rate, and two-color printing capacity. It not only makes your straw packing operation easier, but also provides you with a high reliability.

TECHNICAL FEATURE

1. Single drinking straw packing, printing, filling & packing, cutting at a time
2. Two color printing device
3. Automatic product counting
4. Packing speed can be adjusted freely
- 5.The breaker,AC contactor and knob switch brand is SCHEIDER
- 6.The inverter brand is Delta

主要技术参数 Main Technical Variables:

型号	Model	KD-31
产量	Capacity	250~450pcs/min
封口类型	Sealing type	Three side sealing
主机	Main motor	1.5kw (VFD)
料斗	Hopper power	90w
加热功率	Heating power	200w (use BOPP)
包装材料	Wrapping material	Paper, BOPP Plastic film
材料宽度	Width of material	Paper:25~33mm BOPP Plastic film:25~60mm
吸管直径	Dia of straw	4mm~12mm
吸管长度	Length of straw	190~240mm
机器重量	Weight	600kgs
尺寸	Dimension	1500mm X 1800mm

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice!

Auto Roller Changer&rewinder
自动换卷收卷机



Double Air Vent Air Ring
双风口风环



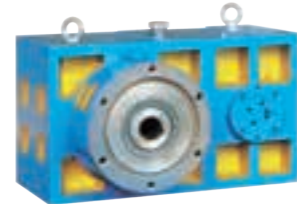
High-Speed Net Changer
快速换网器



Digital Corona Treater
数码电晕处理机



High-Strength Hard Tooth Surface Reduction Gearbox
高强度硬齿面减速箱



Mixer
混色机



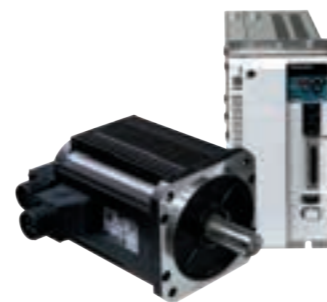
Dry Hopper
干燥机



Auto Loader
自动吸料机



Panasonic Servo Motor,Driver
松下伺服电机,驱动器



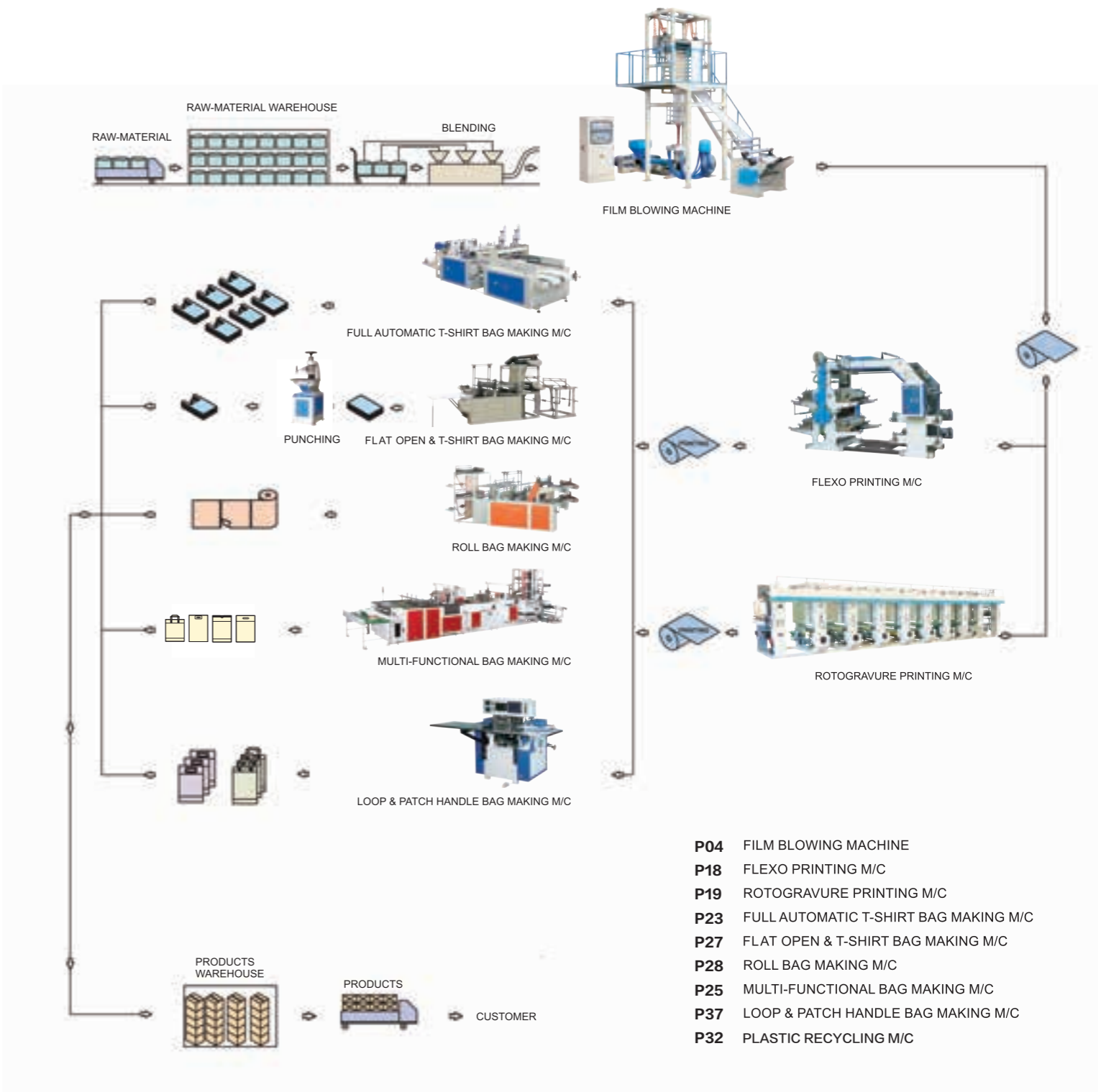
Chiller
冷水机



Waster Film Online
边料机



Hydraulic Filter Changer
液压换网器



- P04 FILM BLOWING MACHINE
- P18 FLEXO PRINTING M/C
- P19 ROTOGRAVURE PRINTING M/C
- P23 FULL AUTOMATIC T-SHIRT BAG MAKING M/C
- P27 FLAT OPEN & T-SHIRT BAG MAKING M/C
- P28 ROLL BAG MAKING M/C
- P25 MULTI-FUNCTIONAL BAG MAKING M/C
- P37 LOOP & PATCH HANDLE BAG MAKING M/C
- P32 PLASTIC RECYCLING M/C

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